

The Mining Journal,

RAILWAY AND COMMERCIAL GAZETTE:

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

No. 1921.—VOL. XLII.]

LONDON, SATURDAY, JUNE 15, 1872.

{ PRICE FIVEPENCE.
{ PER ANNUM, BY POST, £1 4s.

Original Correspondence.

THE SCOTCH IRON TRADE—No. XIII. THE BLOCHAIRN IRONWORKS.

As a relief to the sketches which we have up till the present time published on the pig ironworks, we propose this week to take up one of the largest and most famous malleable ironworks in Scotland. The Blochairn Ironworks are situated to the north-east of Glasgow, from which they are distant about two miles. Established about 22 years ago, they have since then been doubled in size, and more than trebled in their power of production. Originally they turned out about 350 tons of iron per week, but at the present time they turn out fully 1100 to 1200 tons of finished iron weekly, and but for the fact that some of the furnaces are out of order they would be equal to a still larger production. The works have direct connection with the Caledonian Railway, and also with the Monkland Canal, which runs through their site. They are thus well provided with the most essential element in the success of a large manufacturing establishment—adequate means of transport. As originally designed, the Blochairn Works comprised a puddling shed 300 ft. in length, by 250 ft. broad, bound with iron on all sides and covered with slates, thus securing, by the almost entire absence of combustible material, immunity from the dangers of fire. The furnaces were increased in number from time to time, until in the portion now known as the old works—in contradistinction to the department embracing Siemens' puddling-furnaces, which has been added within the last two years—there are 34 single and 8 double puddling furnaces, in addition to 14 heating and scrap furnaces. Among other essential appliances this department includes a 22-in. plate mill, a 28-in. mill, and a combined 16-in. and 12-in. mill, worked by the use of two different sets of pinions. There are also two large trains—one of them 20 in. and the other 18 in., for rolling puddled bars, and an 8-in. guide mill. Two beam-engines, each of 120-horse power, 4-ft. cylinder, and 6-ft. stroke, and a pair of horizontal engines of 60-horse power combined supply motive power to the whole of the machinery in this department, except as regards one or two isolated tools which have donkey-engines attached for their own special use. Attached to the horizontal engines—which have cylinders 22 in. diameter, and 3 ft. 6 in. stroke—there are two vertical boilers, the steam of which is generated in part by the spare heat from the furnaces. Attached to the larger engines there are nine horizontal duplex boilers, 30 ft. long, and 7 ft. 6 in. in diameter, with two fires each. The latter, we may state, show one of the latest adaptations of the Cornish boiler, the smoke being consumed by meeting the heated gas at a given point. Immediately to the west of the older department a large addition has lately been made to the Blochairn Works, by which they have been more than doubled in size. These extensive additions comprise 24 double puddling, or 48 single puddling furnaces, the productive power of which has not yet been fairly estimated. They are all built on Mr. Siemens' patent regenerative gas principle, being the first application of Mr. Siemens' patent on anything like a large scale in Scotland; and they were erected under the supervision of Mr. Healey, the patentee's representative in Scotland. In addition to these furnaces there have to be included in the new department a large forge train, or puddling mill, two 26-in. plate mills, and one 20-in. plate mill. The two 26 in. mills are supplied with power by a horizontal engine of 200-horse power, 3 ft. 6 in. cylinder, and 5-ft. stroke. The 22-in. plate mill, and the 20-in. bar mill, are worked by a pair of engines of like construction, 3-ft. cylinder, and 4-ft. stroke. Gear wheels, and Stevenson's patent reversing apparatus are attached to all the mills, making them capable of being reversed at a higher speed than has yet been attained by any other plan. Hitherto the common mode of reversing has been by five spur wheels, two of which were on the same axle, and run in opposite directions. To each of these wheels a claw clutch was attached, the claws being placed in opposite directions, and into them being moved alternately a clutch which slid upon feathers fixed to the main shaft. The centre clutch was moved to either of the side clutches before the plate or bar was allowed to enter the rollers, and at the time of the clutch thus entering, the side ones moved at full speed, while the centre clutch and the rollers remained stationary. This appliance, however, had the great drawback, that by throwing in the clutch while the wheels were at full speed a tremendous shock was given to the whole gearing, reducing it frequently to splinters, and entailing a great loss of both time and money. By Mr. Stevenson's plan, however, as introduced at Blochairn, the mill can be instantly reversed without jarring, and with greatly diminished risk of breakage, even when going at the greatest attainable speed. The same appliance is in use at the works of the Monkland Steel and Iron Company, which we have already described in these columns. The principle of Mr. Stevenson's patent is similar to that of working an ordinary crane, the main difference being that whereas the pressure is taken off to stop the motion of the crane, the pressure is in this case put on to carry the drum round with the driver. The apparatus for generating the gas at the Blochairn Works is situated on the other side of the Monkland Canal, and consists of 98 producers, from which pipes lead to two large rectangular wrought-iron tubes, 7 ft. by 4 ft. in section, and is thereby conveyed across the canal at an elevation sufficiently high to allow of the passage of vessels underneath. A bridge 9 ft. in width connects the different parts of the works on either side of the canal. On this bridge a permanent set of rails is laid down for the purpose of carrying across material necessary to be used in the gas producers and boilers, and taking away the waste material. Fourteen large horizontal boilers supply steam for the machinery in the new works. These boilers are fitted with Galloway's tubes, and represent an aggregate of 1000-horse power. The puddled bar is cut up with three strong oscillating shears, each provided with a double blade. Another shears, capable of cutting a plate 10 ft. 6 in. long, and 7 ft. 6 in. of 1½-in. cold iron, has recently been added. The latter has an engine of 20-horse power for its own special use. The whole of the works are covered in by a handsome series of iron sheds, supported on girders of exceptional strength, so that they can stand any amount of wind.

FIG-IRON IN THE NORTH OF ENGLAND.—The continued large consumption at home of the pig-iron produced in this country is conspicuous. During May last year 164,082 tons of pig were produced in the district now within the trade legislation of the Cleveland Ironmasters' Association. During May this year there has been a

larger quantity produced in the same district by 4713 tons, whilst the increase of May this year over April is 5387 tons. This has taken place at the same time that the quantity shipped from the port of Middlesborough, either to foreign countries or coastwise, has been a decrease in May this year over the corresponding month in 1871 of no less than 4235 tons, simultaneously with a continued decrease in makers' stocks of 933 tons in May, as compared with April, and 260 tons decrease in the warrant stores in the same month. How much of this large quantity available for the purpose was consumed in the 1990 puddling-furnaces in the North of England, and in numerous foundries there, and how much was passed on to the mills and forges and the foundries in other parts of England, we are unable to say, but it is clear that, notwithstanding the very pressing demand for pig-iron now made upon the proprietors of blast-furnaces in this country, they find it more to their profit to keep it at home, and to manipulate the finished article here, than to send it abroad. We are inclined to believe that the great bulk of the increase was used up within a few miles of the blast-furnaces, out of which in the Cleveland Iron Association district 168,795 tons were run last month, for it is notorious that certain of the old districts experience a difficulty in getting all the iron they require, and indeed that they have bought, from Cleveland.

THE FIRE OF TORBANEHILL MINERAL.

Sir,—The fire of the Torbanehill mineral has had universal attention directed to it since the news was bruited abroad on Monday last, 3d. inst. There is not a shadow of a doubt that the fire was the work of an incendiary, and that the incendiary must have been animated with no common motives. The person who planned this dastard and dangerous deed must have taken the greatest pains to secure his purpose. It is one of the most difficult things to set fire to this Torbanehill mineral, unless by the agency of a previously existing fire; but using such instrumentality efficiently, the Torbanehill mineral may be lighted up easily, and the flames will be always exceedingly difficult of extinguishment. There is little doubt that the immediate operator—the instrument of the brain in the background—must have taken with him, up to the top of the immense heap where the fire began, a good supply of paraffin oil, or other inflammable substance capable of transferring its own ignition to the blocks around.

The next reflection is that, seeing there must have been a greatly daring instrument working at the will and suggestions of a clever headpiece behind, it is very evident that the common hum-drum appliances of county policemen will utterly fail to discover the perpetrator. Even ordinary procurator-fiscals will be quite powerless in finding out the immediate agent and the author of so diabolical a deed. But should one or two—perhaps one may suffice—of the ablest detectives in Great Britain be employed they, or he, will assuredly be able to come upon the perpetrators.

Whatever was the motive urging on the monster who set fire to this mountain of oleaginous material—and he must have been urged on by motives truly infernal—an object which that Providence which is generally allowed (at least not denied) to overrule the affairs of mankind had in view may be assigned with a high approach to accuracy. The immediate heap which burst out in flames early on Monday morning was the last heap of the Torbanehill mineral remaining on the grounds, and it was in course of being transported elsewhere. Thus, the Torbanehill mineral, as on Torbanehill lands, was on the point of vanishment. Shall there be no evidence given to the world, ere it be too late, of the real nature of the mineral in question? Yes, a patent and unmistakable evidence—undeniable also—shall be given, whereby it shall be seen and read of all men what are the actual characteristics of this mineral, or, in other words, to what category of mineral substances it truly belongs. The facts are that the mineral is on fire, the fire is large, and simultaneously "rivers of oil" flow down from every part of the burning mass, ditches and pits and holes of all kinds are suddenly extemporised, and the boiling and ill-smelling liquid is arrested in its flow and caught in these hastily-made receptacles, from whence it is carried away in tubs and barrows of all kinds, suddenly collected to save what can be saved of so valuable a fluid.

Now, after this fire there is not a man in Britain who will be able to remain blind as to one important fact. Hereafter no one will be, unless willingly, so wooden-headed, and so stoney-hearted, and hard-hearted (hard as the nether millstone) as to be able to maintain, in respectable society, that this mineral required a patent process to bring out from it—in a secret chemical work—the oil of which it is made up, to the extent of three-fourths against its fourth of base.

In the next place, so soon as this unparalleled fire shall be completely extinguished, men from all quarters will be able to satisfy themselves as to the real constitution of the base of this mineral. They will see before them only heaps of calcined pipe-clay, except where the discharges from the fire-engines may have partially taken away the whiteness. In any event, the spectators will see where the oil had been all expelled, only pieces of pure clay-silicate of alumina—that, and nothing else.

Whoever heard of coal yielding oil in this fashion? Whoever heard of coal that yielded only a residuum of clay without one atom of cinder or true coke? In the time to come this experiment on so vast a scale (utterly opposed to the secrets of laboratories or privately conducted experiments) will tell to every man with a head to perceive and a heart not incapable of giving expression to the perceptions—will be able, I say, to speak out without dubiety as to what this Torbanehill mineral is not.

But I must draw to a conclusion with my reflections regarding this fire and this mineral—which in itself is a physical marvel, and almost a miracle. A base of clay=¾, and a resident quantity of purely oleaginous matter=¼, is as near as may be a standing miracle of Nature's. Much paraffin oil is still made in Scotland—mainly, if not exclusively, in the Torbanehill district—but all the oil comes from admitted shales, and these shales differ from the Torbanehill mineral in no other respect than this, that they yield less oil, which is attached to a base of much more clay. In fact, the proportions of the constituents are simply reversed, being about one-fourth oil, or less, to three-fourths clay, or more. The parties who became half millionaires by calling the Torbanehill mineral coal, admit now that they operate upon shales—shales only, in order to get their present supply of paraffin oil. The definition given the other day by your contemporary, the *Scotsman*, is right. This mineral is neither coal

nor shale. It is a new mineral, and as it was new at its discovery, so it is likely to continue unique so long as mining operations shall last. Finally, as classic antiquity knew of a man inordinately ambitious of fame with posterity, who, to secure his object, threw himself into one of the two burning mountains of Italia, so the man who did this atrocious deed will have a burning mountain cast over him while the records of monstrous crimes shall be to the fore. As soon as he is discovered the execrations of civilised mankind will be heaped upon his head. Some motives of revenge there must have been in the direful deed; but the heavens are just, and he who will injure ultimately only the innocent shareholders of so many insurance offices (a fact which the perpetrator could not have known) will be a mark for the vengeance of heaven, through the medium of an earthly punishment for the rest of his days, and for the execration of mankind through the all-hail hereafter. WM. GILLESPIE.

Melville-street, Edinburgh.

THE MINES OF UTAH.

Sir,—The principal theme of conversation between the capitalists and business men of the West, in fact, the one absorbing topic of the day, is the great mines of Utah, their immense resources, and future development. And the excitement is not confined to the West, nor to our own country, but has penetrated beyond the Atlantic, and is engaging the attention of many eminent financiers of Europe, who seem to think the subject worthy of the closest investigation. And as Great Britain seems specially interested, perhaps a general summary of the leading districts, and the principal mines in each, might prove of benefit to your readers, more especially to those who may contemplate following the example of many English capitalists, who have already invested such large amounts in these rich western mountains. It has been asserted by those whose experience in such matters qualifies them to be competent judges that there is no place on this continent, if on any other, which promises so sure, speedy, and permanent return for capital invested than these mineral hills, whose wealth is boundless and inexhaustible. It is almost impossible for a person who has never been in this section of the country, and visited the mineral districts, to form a just estimate of their immense resources; in fact, it is something which requires to be seen in order to be appreciated or understood. The most elaborate and minute description would scarcely convey more than an idea of their real vastness, and though such an account might appear exaggerated to the casual reader, yet one who knew the truth by actual observation would say the description was far below the reality, and that the story was not half told. And new discoveries are continually being made whose wonderful richness causes the oldest and most experienced miners to open their eyes in astonishment, and which tend to prove conclusively that mining in Utah will not be a mere temporary excitement, but is destined to become a branch of industry as lucrative as it will be permanent.

In a brief article like the present it would be impossible to do adequate justice to all the mines which are worthy of notice, or even to give a proper description of every district; however, I will try to be as comprehensive as possible, and endeavour not to sacrifice necessary clearness to simple brevity. In many cases I might pertinently devote the entire space designed for this communication to one district, and in some instances to one particular mine, but my object is to give a general synopsis of what has been accomplished in all of the principal districts, and the names of those mines which are the best developed, as well as those which are the most promising. As far as space permits, I will particularise in regard to those whose merits are most firmly established; with reference to the others, necessity compels me to be more cursory.

By referring to Froiseth's new Mining and Sectional Maps of Utah, I find 47 regularly organised mining districts in the Territory, the greater number of which have been organised during the past year. Their names are as follows—Logan, Millville, Mineral Point, Dry Lake, Willow Creek, Weber, Centreville, Hot Springs, New Eldorado, Big Cottonwood, Little Cottonwood, American Fork, Silver Lake, Uintah, Snake, Howland, West Mountain, Tovele, Stockton, Ophir, Lower, Camp Floyd, Osceola, Pelican, Lake Side, Desert, Columbia, West Tintic, North Tintic, East Tintic, Utah, Cook, Spanish Fork, Mount Nebo or Timmins, Fremont and Church Islands in Great Salt Lake, Deep Creek, Good Indian Springs, Canal, Washington, Star, Lincoln, Granite, Beaver, Ohio, Warsaw, and Silver Bell. In many of these districts work has been suspended during the entire winter on account of severe weather, and the mines have been obliged to lie quietly under the deep snow until the advent of spring, while in others work has been vigorously prosecuted notwithstanding the weather. In the Cottonwoods the snow has fallen continuously for 10 or 15 days, almost at regular intervals, thereby causing occasional snow-slides, and yet in spite of these serious drawbacks a great deal has been accomplished in the way of development. Large bodies of ores have been taken out from different mines; tunnel companies have been formed with immense amounts of capital, one of which is in successful operation. The mines are looking finely, especially those in the vicinity of Emma Hill, and their owners anticipate that many of them when sufficiently developed will turn out equal to the celebrated Emma, which has been termed, and not unjustly, the most extraordinary mine in the world. Some people affect to believe that the future wealth of the Cottonwoods is beyond calculation, and predict that five or ten years hence their value will be better understood than at the present day. However this may be, they are certainly promising enough to anticipate brilliant results in the future.

In American Fork district work has also been carried on during the severe weather. The Sultans Smelting Company, who own the celebrated Miller Mine, have erected two furnaces at a place called Forest City, and also a tramway between the mine and the furnaces for the purpose of transporting the ore. This company has recently let a contract for a narrow gauge railway from their works to American Fork City, a distance of 22 miles. This narrow gauge is to connect with the Utah Southern Railroad, and will be in running order by August 1, which will greatly enhance the value of all mines in this district.

Camp Floyd is now one of the most promising districts in the Territory, and cannot fail to maintain the popularity which it has so justly earned during the past season. It possesses a great advantage over many other districts in being so situated as to be comparatively little influenced by the weather, thereby permitting work to be prosecuted at all seasons of the year. The mineowners in this

camp have a very high opinion of their property, which opinion is based upon real merit, and they have shown a remarkable degree of enterprise in developing the same. New prospects have been opened, and the older locations worked vigorously, new shafts have been sunk, and old ones deepened; in fact, everything has been done that mining enterprise could suggest to render this camp both thriving and popular. The Camp Floyd Silver Mining Company have nearly completed a large quartz mill, under the able management of Capt. E. H. Shaw, and will soon construct a tramway from the mill to the mines. Parties who have lately purchased the Silver Circle Mine have also bought a mill site, where it is proposed to erect another mill. It is anticipated that many of the mines in this district will be sold at very high prices during the coming season.

Work has also been continued during the winter in the West Mountain district, which has become noted by the discovery of very rich silver ore in Butterfield Canon. These new discoveries are reported to be very wonderful, and are attracting prospectors from all quarters. The Bingham Gold Mines, in this district, are also expected to yield largely this season, as in many instances the miners are supplied with hydraulic machinery. In Stockton district H. S. Jacobs and Co. are erecting three stack furnaces for the reduction of the ore. Two are to be kept continually in running order, and it is expected they will produce 40 tons of bullion per day. The same company have purchased the steamer City of Corinne, which will run in connection with the works from Lake Side to Corinne, from whence there is communication both east and west by the Union Pacific and Central Pacific Railroads. The prospects in Ophir district are unusually bright this spring. The successful establishment of the Pioneer Mills in East Canon, by Walker Brothers, and the opening of a market for ores at Reno prices, have imparted new life to the entire district. A number of the miners are preparing to start arrastras, which, added to the mill, will make a yield of bullion sufficient to place the miners all on their feet, and impart a degree of popularity to the camp which it has never before enjoyed. The miners have been at work during the greater part of the winter, and have opened many valuable mines, which are now ready for the market. Work is also progressing very favourably in East Tintic, and capitalists seem to be taking a lively interest in this district. The Eureka Company are erecting a 12-stamp mill at Homansville, Wm. D. and Oliver Huntingdon are running a tunnel on the Black Dragon lode, and the Salt Lake Mining Company are tunnelling Argenta Hill with considerable success. Fresh discoveries of rich horn silver rock have recently been made on Eureka Hill, and the mines near Silver and Diamond cities are steadily increasing in value. It takes time and money to open quartz mines, and this district has laboured under the disadvantages often incidental to new mining districts, more especially that of lack of capital. But time will remove all obstacles, and show the true value and capabilities of Tintic.

A very few months ago the southern portion of the Territory was comparatively little known as a mining region; several districts had been located, but little or no enthusiasm was manifested about them. But every day brings forth evidence that these districts are equal to any in the country. The Star district especially has caused a wonderful excitement, which does not abate in the least, as new discoveries are constantly being made, each one more marvellous than the last. The district proper comprises North, South, East, and West Star, and embraces an area of 10 miles, and is about 200 miles distant from Salt Lake City. The miners in this locality have termed Star district the "treasure house of the nation," and affirm that nowhere in the history of silver mining have such prospects been seen or heard of as are presented in this district. It is confidently expected that this region will attract a large amount of capital during the present season, perhaps more than will be invested in any other one district in the country. Wherever capital has been judiciously invested in our silver mines the returns have been great, and it has been proved conclusively that the mines improve so vastly by proper development as to warrant the outlay of very large amounts of capital, but as an old miner pertinently remarked, "be the tree ever so good, we cannot get a board unless we invest in the machinery to get the board out of the tree."

The following is a classified list of the best known mines in the principal mining districts, with, in some instances, the quality of the ores, the depth of shaft already sunk, and the general character of the mine in brief:—

Little Cottonwood District.—Emma, galena ores, sulphurets, carbonates, and oxides of lead carrying silver; Flagstaff, Montezuma, North Star, Davenport, Wandering Boy, Savage, South Star, Relief, and Frederick, all good mines of argentiferous galena, and developing finely. Dexter lode, situated on Emma Hill, tunnel 50 ft., shaft 63 ft., showing a fine body of ore.

Big Cottonwood District.—Reed and Benson, Highland Chief, Prince of Wales, Wellington, Cooper, Richmond, and Miller, of a similar character to those in Little Cottonwood.

American Fork District.—Mary Ellen, three shafts, argentiferous galena, bearing gold, silver, and lead; Live Yankee, continuation of the Mary Ellen, similar character, both first-class mines and well developed; Miller produces immense bodies of ore; Pittsburg, Pioneer, Queen of the West, King Pin, Badger, Silver Glance, Lexington, and Silveropolis, all argentiferous galena.

West Mountain District (Bingham Canon).—Osceola, Winnamuck, Yosemite, Bullion, Orphan Boy, Spanish, Vesperian, silver and gold-bearing quartz; Saturn, shaft 80 ft., tunnel 125 ft., cutting the vein 115 ft. from surface, contains fine bodies of ore, which steadily increase as they go down; Mineral Hill, Miners' Hope, and Ashland. (Butterfield Canon.)—Lucky Boy, Black Jack, Empire, Eagle Bird, Southern Spy, and Old Times, all good locations.

Stockton, or Rush Valley District.—Kearsearge, Ira, Paul Pry, Fourth of July, Jenny, Azure Queen, Monmouth, Gen. Connor, Silver King, Metropolitan, Grand Cross, Great Britain, Legal Tender, and Josephine, generally low grade ores, but lack of quality made up in quantity, the leads unusually wide and easy to work, involving comparatively small cost.

Ophir District (Dry Canon).—Alabama, Dry Pine, Balsam, Snowstorm, Chance, Washington, Argenta, and McCall. (East Canon.)—Hidden Treasure, Silver Shield, San Joaquin, Silver Chief, Mountain Tiger, Mountain Lion, Zella, Hard to Beat, Gen. Grant, Sunnyside, Chloride Queen, Green Chloride, Hattie Evans, Nabob, and Sweet Water.

Camp Floyd District.—Sparrow Hawk (the "Emma" of Camp Floyd) employs 80 men, turning out ore from five places, immense deposits of rich sulphurets of silver and horn silver; Last Chance and Marion, milling quartz and sulphurets ores; Gen. Morrow, shaft 53 ft. deep, immense outcroppings, very good mine; Camp Douglas, shaft 47 ft., besides a drift of 5 ft., large bodies of ore, no better mine in the district. Peerless, Bismarck, Elk Horn, Antelope, Red Eagle, Grecian Bend, Silver Circle, Star of the West, Sheba, Delaware, similar formation to the Sparrow Hawk; American, True Delta, and Silver Cloud, well appearing and very promising mines.

Columbia District.—Gold Eagle, Valley Tan, Utah Chief, Washington, St. Lawrence, Chimney Corner, Left Bower, Liberal, Argenta, Mammoth, and Lake View, ore bearing silver and lead, wood and water abundant.

Silver Lake District.—About 250 locations made.

Hot Spring District.—About 40 locations made; ores all bear gold and silver, and one location, a military reservation, shows quicksilver.

Ohio District.—Daniel Webster, Bully Boy, Great Western, Golden Curry, Springtown, Senate, and Yankee Blade.

Silver Bell District.—Emma, May Flower, Flagstaff, Sombrero, Income, Wm. Mann, Silver Glance, and Crawford.

Lincoln District.—Rolling, Wahsatch, United States, Quincy, Coral Reef, Dayton, and Creole.

Granite District.—The great Bismuth Mine, said to be the only mine of its description and magnitude in the country.

East Tintic District.—Black Dragon, Saratoga, Mary Cleveland, the last two showing splendidly; Swansea, which is shipping more ore than ever; Mammoth (working 40 men), Montana and Red Bird, producing fine ore; Sunbeam, Galena Bed, Greenleaf, Alice, Maggie, Rio del Norte, Washington, Benton, Morning Glory, and Silver Pride, all showing good prospects.

Star District.—Shenandoah, Temperance, and Copper Glance, first-

class mines, yielding large quantities of high grade ore; Clipper and Last Chance, very well developed; Independence, London, Liverpool, Pitney, Ruby, Maxwell, Big Mormon, Lookout, Taylor, Jupiter, St. Mary, Midas, Champion, Amsterdam, Harrington, New Hope, and Gen. Washington, good locations, high grade ores in which silver predominates.

A number of business men and capitalists have organised, in Salt Lake City, an "American Bureau of Mining Information for Utah," for the purpose of collecting authentic information and statistics relative to mining property throughout the Territory. This Bureau solicits from miners and mine owners all kinds of information relating to mines and furnaces, which will be published in the "Bulletin of the Bureau," and distributed at all Mining and Stock Boards throughout the United States and Europe. Salt Lake City cannot help but be the mining centre of the Territory, as it is situated at a convenient distance, and surrounded by a cordon of mining localities whose wealth has already gained a world-wide celebrity. And, in addition to those which are known at present, no doubt other rich districts remain yet undiscovered, which will be unearthed in due time, all of which must necessarily pay tribute to one common centre, and that centre in the very fitness of things is and must be Salt Lake City.—*Salt Lake City, Utah Territory May 18.* B. A. M. F.

THE MINING BUREAU—BRANCH IN UTAH.

Sir,—Since I gave my consent to act as manager of the Utah branch of the Mining Bureau of the Pacific Coast, established in California by Col. J. Berton, Vice-Consul of France at Sacramento, I have received letters of enquiry from parties in England, and elsewhere, who now own, or who desire to become owners of, or interested in, mines in the Territory. Permit me, therefore, to say to the readers of the *Mining Journal*, and all parties interested, that the Utah branch of the Mining Bureau is intended to be, as is the Bureau itself, a source of correct and reliable information concerning Utah mining property introduced, or intended to be introduced, on European as well as American markets. The fact that the Territory abounds in mines of wonderful richness has of late created such an excitement among all classes of speculators here and abroad that there seems to be a serious danger that attempts will be made by unscrupulous operators to place spurious schemes on foreign as well as domestic markets. Such attempts, if successful, would seriously injure the mining interests of this Territory, and lessen the confidence of capitalists in the same, and would delay for many years the development of our mineral resources. In order, therefore, to check any movement of that kind, and with a view to protect foreign as well as American investors, I considered it to be my duty, as Governor of Utah, to accept the management of the branch of the Mining Bureau as established lately in this city.

Arrangements have been made in conjunction with Col. Berton, President of the Bureau, to have any Utah mining property which may be referred to us for investigation examined by a competent engineer, under the supervision and in presence of Col. Berton or myself. Reports thereon shall be approved and certified under the seal of this office with the signatures of both of us. The most careful and complete attention will be paid to the titles of mining claims, the investigation of which will be made by an able and practical land-lawyer, and a full record of titles will accompany each report on any mining property referred to us for final examination. Such record shall be certified by the Secretary of this Territory, the Hon. Geo. A. Black, who has been appointed secretary of the Branch Mining Bureau. *Geo. L. Woods, Governor, Utah Territory.*
Executive Department, Salt Lake City, Utah Territory, May 18.

MINING TRANSACTIONS ON THE PACIFIC COAST.

THE FLAGSTAFF MINE, UTAH.

Sir,—The organised campaign against some of the leading mines in this Territory, now on the London market, has just been inaugurated in the opening of the case against the Flagstaff Mining Company, brought before Judge O. P. Strickland, of the United States' Court. At the request of some interested parties in England, and in consequence of the importance of this case, the solution of which will necessarily exercise a considerable influence on the future mining transactions in Utah, I felt it my duty, as President of the Mining Bureau of the Pacific Coast, to proceed to Salt Lake City, in order to attend the proceedings of the Court, and make such enquiries as will be of benefit to foreign shareholders. I had several interviews with attorneys and counsel of both sides, who kindly furnished me with all information which I desired to obtain.

Governor Woods, who is assisting counsel for the plaintiffs, is the manager of the Utah branch of the Mining Bureau. Under the present circumstances, I am authorised to state that, while he is Governor of the Territory and at the same time manager of the branch Bureau, it should not be inferred that he intends to extend to the plaintiffs the authority of his official position or the influence of his connection with the Mining Bureau; he is a lawyer by profession, and as such has the right under the Statute to practise law in Utah. He is, therefore, acting in the present case in his private capacity of lawyer. This should be well understood by the financial public in England.

It would be out of place for me to express any personal opinion on the merits of the case, but I am at liberty to furnish you with the main facts and circumstances upon which are based the pretensions of the plaintiffs in the present case, which is nothing but the first gun of a series of similar attacks in preparation against other mines, such as the Emma and others situated in the same locality. In the case of the Flagstaff, the plaintiffs claim the whole property of the mine under authority of old titles obtained in 1865, and, in order to protect their rights, they ask the Court to grant an injunction restraining the defendants to dispose of the ore daily extracted from the mine, to appoint a receiver, &c., and to leave things in *status quo* until the case has been definitely settled by a decision of the Court. The defendants, on the contrary, claim that they have secured a patent from the United States, dated September 18, 1871, which gives them full rights of property of the Flagstaff Mine. The decision of the Court will be rendered in a few days, and you will probably be informed by telegraph if the plaintiffs have succeeded in obtaining the injunction. There is no doubt that, should they win, in the first move the credit and interests of the Flagstaff will be seriously affected, and also that of several other mining properties. Judge Strickland is conceded by both contending parties to be an honest and upright magistrate.

You may rely upon the fact that very strong parties in San Francisco are at the head of the present movement. They are a ring of notorious mining operators, having an unlimited amount of capital at their command. It will be a war of long duration, as they intend to continue the fighting of this and other similar cases for many years to come, until they have succeeded, with the magnetic power which, unfortunately, money has in this part of the world, in carrying their object, which is, in my opinion, the control of the mining interests of the young Territory of Utah.

J. BERTON,
Salt Lake City, Utah, May 19. Vice-Consul of France,
President of the Mining Bureau.

PACIFIC COAST MINING INVESTMENTS.

Sir,—In the Supplement to the Journal of April 6 a correspondent, signing himself "Anglo-American," deals with the question heading this letter, from motives—so it seems to me—too transparent to be mistaken, notwithstanding the effort is purposely disguised by a flippancy and boldness both of tone and manner evidently assumed for the occasion. He, in effect, pooh poohs the idea that English capital and English common sense and experience are sufficient to secure good mines on this coast for investment. But such an assumption is very wide of the truth, and one which I hesitate not to controvert. I freely grant, however, that in too many instances English inspectors of mines have allowed themselves to be misled by the artificial inflation and gaudy embellishments with which most of the bubbles have been dilated and gilded. During the somewhat extensive peregrinations for the purpose of examining mines in the State of Nevada I have encountered every artifice and phase of deception in practice amongst the wily pioneers, the original holders of mines, shrewd men from almost all countries. But by disregarding the ostentatiously displayed gilding, and confining myself to

the hard facts of experience relating to the nature and constitution of lodes as they present themselves to the eye and to the mind, in all their unadorned simplicity, I have seldom, if ever, found inferential circumstantial modifications which unprejudiced reason will always readily suggest and equally approve. I have almost invariably found that both the artificial and superficial character of mines stand revealed before this test, and with too much prominence to be mistaken for the permanent class. I have previously stated in the columns of the Journal that English mining captains, when engaged and sent to this country to inspect mines, cannot do better than to adhere to their own past experience as their guide and standard of reference for all mines here. And when they meet with appearances differing from those they have previously been acquainted with, to investigate the phenomenon in the light of geological facts, in order to determine the precise period of rock formation to which those containing the mines under review belong, and then submit the probabilities inferred to the judgment for decision, after being fully convinced of its freedom from all prejudice and bias.

It is highly probable that "Anglo-American" may have flattered himself that his gratuitous effusion would be credited in England as an expression from disinterested motives, and that he would not be suspected of having any other object in view than to warn English capitalists of the danger to which they were exposed. Why, Sir, if all the wealth of England was about being transferred from that country to this, and in exchange for skeletons and artificially gilded bubbles, akin to many of those already purchased, no warning voice would ever be raised on this side the Atlantic in deprecation of such an event, nor ought there to be. If the English do not know enough of mining to compete with any nation on the face of the earth it must be because of a lack of moral firmness in individual instances, and not from a deficiency of practical experience, except only when non-practicals are employed.

If the question were asked of parties here by what motive "Anglo-American" was actuated in writing the letter, the answer would be, almost without a single exception, that he had an axe to grind. And I think there can be no doubt but that he was engaged in looking for mines to invest or traffic in, and plainly saw that if the English could be prejudiced against American mines he might be able to accommodate himself at a considerably cheaper rate. Now that I am on this topic I may just as well dilate a little thereon, especially as the facts with which I shall deal are pertinent to the point at issue, and may be serviceable to those for whom they are intended. In the first place, the insinuation that the English can only possess themselves of any mines of value by accident in this part of the country is evidently an inference from certain incontestable errors which have been committed in the selection of mining investments by the representatives of English capital. But can errors, arising from whatever cause, in a mere matter of business conduce in any way to an increase of knowledge and experience of practical mining in an opposite party? Such an assumption may suffice to flatter the vanity of some men, but it must always be pronounced too illogical to obtain either currency or credence in other quarters. I would give ample credit to any mining mountebank who should succeed in foisting upon me any casket, however gilded, as an entirety after the jewel had been abstracted, and would immediately supplement such an acknowledgment by retiring into the cold shades of well merited obscurity. When in my official rambles I encounter disrupted jumbles of vein matter and bed rock I do not suffer myself to be diverted, however imposing and impressive the display may be, from first principles, but steadily resolve to investigate the phenomenon on them as a basis, and to accept whatever conclusions may be arrived at, subject only to the approval of reason. Beyond the compass of my own knowledge of the nature and constitution of true fissure veins I base no definite calculations of reliable and continuous productiveness, nor entertain any alluring visions from mere possibilities, as such a margin has far too wide a range to be made the basis of anything but an ideal superstructure.

It is certainly refreshing to anyone like myself to witness the effort of "Anglo-American" to propagate the notion through the medium of the Journal that the depth and comprehension of English experience is unequal to the discovery of anything valuable in mines, regarding their merits or demerits, on the basis of physiological facts. But that the American owners and investors, whose experience is but of yesterday, should be in possession of that amount of discriminating knowledge, both as to its intensity and scope, which enables them to select and to retain the whole, or nearly the whole, of the great and the good mines of the country as permanent sources of income and profit, and to dispose of nothing but fascinating, because showy, trash, decorated by either nature or art, or both, and fit, or designed, only to deceive. I should be sorry indeed to betray the weakness to suppose for a moment that "Anglo-American" was actuated in his motive by honest ignorance of the subject, and that he really believed what he wrote; I shall rather do him the justice to say I entertain the idea that he was prompted by an ulterior object, and a decidedly selfish one. Why, Sir, from my seven years of outlook from my present stand-point upon this scene I have witnessed the fruitless, and to me senseless, squandering of millions of dollars under the auspices of that selfsame class in favour of whom such consummate discriminating knowledge is arrogated, and the objects mines to which had it been properly applied would have become prolific and permanent sources, in the ordinary acceptance of that term, of wealth and profit. But as it is, the wealth remains in the close embrace of its containing rocks, whilst the enormous sums of money said to have been applied to its development have disappeared, and "left not a wreck behind," except it be that of some unlucky wight's fortune, or, as is too frequently the case, some prematurely erected mill. If my opinion were consulted in regard to this matter, I should most unhesitatingly say that "the boot belongs on the other leg." Notwithstanding some transparent and conspicuous errors may be referred to in support of the allegation, one part of which at least I aim, and think I am able, to rebut. I could name a large number of good mines, some seriously impaired in their productive capacity, and others in entire abeyance, in this State, only because of their intersection and displacement by ordinary cross-courses and faults, and the lack of the necessary knowledge, experimental and otherwise, to indicate the direction of and recover the true veins. There is a mine not 30 miles from this place containing one of the finest lodes I have ever seen in the State—large, from 12 to 21 ft., and well defined. Its character was proof against fictitious exceptions, and its produce and yield most abundant and satisfactory, until it encountered in its northern drivages a cross-course, and that has proved a fatal blight to the enterprise. Company has succeeded company in endeavouring to resuscitate the lost mine, but hitherto without avail. I examined the mine about three years since, for personal information, for favour of and accompanied by the then superintendent, and very soon became convinced of the true state of things. To me there was nothing embarrassing in the situation. I would have undertaken at that time, or at any rate subsequently, to have found the missing lode in less than a month, with one set of men, and would have made my remuneration for the satisfactory determination of that important and vital point a contingency upon its success.

The case I have instanced is not a solitary one, as within the distance I have named of that mine from this place as a radiating centre, I could name a score or more of mines similarly degraded, through ignorance. And in more distant parts of the State a number, if not an equal number, of remarkable instances—chiefly remarkable, if it be understood, because of the ease and certainty with which the phenomena may be interpreted by properly qualified and experienced men. I know from personal observation of thousands of tons of ores of a quality which, by comparison, may be termed rich, concealed only by some flimsy but well-defined cross-course or fault. And to unlock these treasures is just as easy, comparatively, as the opening of a door by simply removing its bolts and bars. If these and such like facts are evidences of keen penetration, and a superior breadth of discernment, then I say let those whose vain souls are susceptible of pleasure and gratification from such considerations revel in all the intoxication which the most licentious indulgence in such harmless vanities may afford.

I shall conclude by saying that from all I have seen, heard, read,

and considered of the nature of mines and of mining since I have been in this part of the country all its phenomena are susceptible of interpretation in precisely the same way, and on the same principles, geologically and otherwise, as are found to be effectual in England and other European countries. The notion which is entertained by many here, that there is a radical difference in this respect is, to say the least of it, an error.

ROBT. KNAPP.
Ellsworth, Nye County, Nevada, May 8.

WHAT TO SELECT—WHAT TO AVOID—No. XXIII.

Sir,—The mining investor should watch (for by doing so he cannot fail to turn it to profitable account) the periodical variations which the public evince in their partiality for a particular class of mine shares. Some three years since an extraordinary *furore* existed for lead mines, attributable in no small degree to the success of Van Tankerville, Roman Gravel, &c. This was followed by an equal excitement for American silver mines, resulting from the expected success of Eberhardt and Aurora, South Aurora, &c. Then, again, attention was almost exclusively directed towards home tin mines, which, for the moment, has given place to a demand for the shares of copper mines.

It would seem, therefore, that mining, like everything else, has its fashion. It often happens that in these somewhat erratic changes the shares of a mine producing a metal that is temporarily in less comparative request than others, decline in value from inanition, so to speak, to a price very far below their actual worth; while, on the other hand, the shares in other mines producing a metal that is in more active request advance in value as far above their present or prospective worth.

In the present condition of the mining market the writer may venture to again point out that the values are oftentimes advantageously or adversely affected irrespective altogether of any change in the mines themselves; hence the investor should never allow his opinion of a mine to be unduly influenced simply on account of an inflated or depressed market value.

These remarks are especially applicable to very many mines the shares of which have declined in value simply because less attention is directed towards them, although the mines themselves are really of greater value, important discoveries having been made, and the general prospects materially improved. Two cases in point are WEST TANKERVILLE and PENNERLEY. The prospects of the former are in every respect more encouraging than at any period since the formation of the present company. The writer may remind his readers West Tankerville immediately adjoins Roman Gravel, and that Capt. Arthur Waters, who is the manager of both the mines, has stated that the future history of West Tankerville will be equal to any of its surrounding mines. The accounts show an unexpended balance of 5000*l.*, the mine being provided with ample machinery to fully develop its resources. As to PENNERLEY, when the mine was in a much less productive position than it is now, when a monthly loss was incurred instead of a profit being realised, and when its permanent value was less established, its aggregate market value was considerably greater than now, when important discoveries have been made, a monthly profit of between 200*l.* and 300*l.* is being realised, and its permanent value considerably augmented.

AMERICAN MINES, AND THEIR TITLES.—It is much to be regretted that the English public who hold shares in American mines do not make themselves familiar with the legal value of the title of the property in which they have invested their capital. Had they acquired this very necessary knowledge less unfounded temerity would ensue; and upon the publication of letters from the representatives of self-appointed bureaus, the first fact to be ascertained is—Does a mine hold a United States patent? If not, there is always the liability of litigation, with a very uncertain issue. If, however, a patent is held the title is clear and indefeasible. As in this country so in America, speculative lawyers are not wanting who do not hesitate to commence litigation, although perfectly aware they have not the slightest chance of success, their object being nothing more nor less than to levy black mail. Such dastardly proceedings are never commenced in connection with any mine other than those proved to be of great value, and it cannot be too generally known that these have never in any single instance been known to succeed—that is, where a United States patent has been held, its possession being a complete, legal, and acknowledged bar. Before the American Government grants a patent several important, and somewhat tardy, legal forms have to be complied with, and their observance is absolutely imperative to ensure the grant, so that it is obvious that when a patent is assailed it can be with only one object—black mail. Therefore, shareholders holding an interest in a mine with such a title (and knowing the mine to be of value) should not allow themselves to be carried away with the excitement of the moment, sacrifice their property, and at the same time play into the hands of a clique of unscrupulous black-mailing American lawyers, who have but one purpose to serve—their own personal aggrandisement.

Pinner's Hall, Old Broad-street.
FREDK. WM. MANSELL.

INCIDENTS IN MINING—No. II.

Sir,—What wonderful sums of money have been paid for mining rights, sums which in many cases have been so much lost, for the money has been, in general, paid for purely speculative mines, or for grants where no mine existed, but only a "brazenly lode," or perhaps a lode of doubtful character. You are aware that for a mine lately brought out 500,000*l.* was charged. Another mine now advertised to be sold for 10,000*l.* if purchasers can be had, and in Wales five mines were sold for about 170,000*l.*, with little or no ores in sight. I have heard that ill-gotten money does not stand long in any family. I am sure that money so acquired is iniquitous. I approve of promoters charging something for a mine, but to charge at the rate that some persons have been charging is shameful imposition on the unwary.

In this letter I purpose to give you a little of my own experience in connection with a mine promoter, who is also a broker, resident in the metropolis. He has in his day been extensively engaged in "floating" mines, or what he called mines, a history of which would be very entertaining, but upon which history I shall not now enter. Some years ago he obtained by purchase for a small sum (not 100*l.*) the lease of an old shallow mine in the vicinity of a popular district in Cornwall, and he desired my co-operation in putting it before the public, he agreeing to pay me one-half of the purchase sum should be realised by the sale. About 700*l.* was set down as the price. The usual means were adopted for inducing the investing public to take shares, but without much success, the spirit for mining being then very low; but one of the shareholders informed me that the promoter had been paid by himself and others about 700*l.*. This the promoter denied, and I am now prepared to say that he made it. I lent the promoter, and paid for advertisements, plans, prospectuses, postage, hotel expenses, little short of 150*l.*, every penny of which I have lost. I lent the same for 300*l.*, and gave his acceptance for that sum, but the bill was dishonoured, and the acceptor subjected to criminal proceedings. This mine is still idle, but I have heard that it is likely to be worked shortly.

I will now give you a little more of my experience with the same promoter, for brevity's sake, I will call "A." There is a mine in a Cornish district, which, a few years ago, yielded large profits, and the shares, consequently, commanded a high price. "A." said to me in a letter, "Can you get a set on the run of the lode in—mine? If you can I will try to sell it, and will undertake that I will give you one-half of whatever sum I make of it." I knew an old mine, not very well known to the two lords' agents, I applied for and obtained the grants on them to him. Little time elapsed before a letter came announcing the sale of the mine for 800*l.*. I thought it right to look after my moiety; so, taking train, I went to the City, where I found that the money had been paid into the hands of retaining, or directing to be retained, for me the sum of 175*l.*, there was only the amount of 12*l.* 10*s.* set down against my name! When I remonstrated with "A." he said, "I sold the mine, and did all the work." So much for experience. You would naturally infer that, after such conduct in "A," I should be richer for my dealing further with him in getting up mining companies. But time annihilated my anger, so that on a similar application made by "A." in December, 1870, I got him another set, concerning which I will give you my experience in a future letter.

AN OLD READER.

EXCELSIOR MINE.

Sir,—The quotation of this mine, nominally at 1*s.* is one of the enigmas of the Mining Exchange which needs a little ventilation. The residents of the Callington district are beginning to open their eyes to the late discoveries of tin here in the Cornish lode, and 12*s.* 6*d.* per fathom. The shares in number (after deducting the sum for a special property) is simply an absurdity. The calls have not exceeded 6*d.* per quarter, for the mine has been worked by adit levels driven into the lode, and that Excelsior will, probably, rival the Tredagh Wood Mine, which has caused such a sensation in tin mining. The shallow depth of the shaft, at

which the adit driven west will meet it—22 fathoms—is expected to open out great riches. The report of May 15 states that this level, taken up at the foot of the hill, is being pushed forward with the utmost dispatch by six men, and this point of operation is looked forward to with the greatest interest. Capt. G. Richards is quite sanguine of further vast discoveries when the shaft is sunk down further. It is generally believed that when it is down 45 fathoms the lode will be worth 150*l.* per fathom again. This north part of this magnificent lode will be the most productive part, and more valuable at the present depth if driven on, the "old miners' workings" being so very extensive there, and their continuous burrows still contain rich stones of tin. Operations are now carried on in that direction to prove this fact. Excelsior is truly one of the cheapest investments in the market; economy and skill prevail in all its management, and few mines now offer greater inducements. Mr. Murray has a great opinion of Excelsior Mine, and his judgment of the enterprise is rapidly being fulfilled.

SAPIENTIA.

MINING WEST OF THE CELEBRATED VAN MINE, MONTGOMERYSHIRE.

Sir,—I am credibly informed that the above district has within the past week been carefully examined, for upwards of four miles in length, by a well-known practical mining authority, Capt. George Spargo, late from Cornwall, now of the Brynmawr Lead Mines, Cardiganshire. Having known him as a mining engineer upwards of fifteen years, during several of which he managed the gold and copper mines of Merionethshire, where he gave general satisfaction as to ability and integrity as a miner, as well as to the truthfulness of his reports, I feel satisfied any information he may give relative to the mines and district he surveyed will be given truthfully and without prejudice. He being well known to private capitalists not only in London but also in the North, I trust his inspection will be the means of lasting discoveries being made, and be a general benefit to those connected.

Llanidloes, June 10.
A WELL-WISHER TO LEGITIMATE MINING.

VAN CONSOLS.

Sir,—In a letter in the *Mining Journal* of April 20 (which I have only just received) I observe that some remarks and statements respecting my management of Van Consols are made greatly to my disparagement and Capt. Roach's credit. In reply, I must state that the cross-cut from Little's shaft was driven by me, and had I retained the management of the mine long enough later to have driven through 2 fathoms of ground on the course of the lode, the ore at Little's shaft would have been certainly discovered by me as it was by Capt. Roach. "Eye Witness" states that I had driven a cross-cut from the poor part of the lode, and was then driving parallel with it, which might have been continued *ad infinitum*, without beneficial result. I directly and most emphatically deny it; neither at Little's shaft nor any other part of the mine could he have found that I had been driving parallel to or passing over ground, or even intended to drive levels in such a direction that they might be continued without beneficial result.

The excellent order the mine is in which "Eye Witness" speaks of in his allusion to the way the ore ground could be opened up was brought about under my management, and not under Capt. Roach's, who could not have done very much of the work in so short a time. Capt. Roach made some ineffectual attempts to work the eastern ground by sinking two shafts some years ago, which I suppose "Eye Witness" was too idle to see.

Whatever the extent of the ore at Little's shaft may be, Van Consols is a fine property, and I have no doubt if the new ground well explored good courses of ore will be discovered.

THOMAS CONFIELD.

BURROW AND BUTSON MINING COMPANY.

Sir,—I note in your valuable Journal of last week the plan of the Burrow and Butson Lead, Blende, and Copper Mines, in the parish of St. Agnes. I am well acquainted with these mines, having been one of the shareholders when they were worked in 1832, and 1833, and so the mines at a good remuneration. During the time we worked these mines the tributes did well, but the back of the adit level mixed. All the shoots of ore we met with dipped to the west; therefore we always considered that Wheal Butson would prove one day to be a valuable piece of ground, judging from the ore we had picked out from the burrows. I should think that the lode must have been, and still is, a splendid-looking one. The lode is composed of copper ore, mundle, and soft spar—ores that would realise in the market 1*s.* per ton more than the ores raised in Wheal Burrow. I should be glad to see the day when the water will be pumped out of this mine, and the two new south lodes proved to the depth of 30 fms. Wheal Butson has not been worked under adit in the remembrance of anyone. Those two south lodes have been seen only to a depth of about 2 fms. We could not go deeper on account of water.

I know nothing of the gentlemen who are about to work these mines, but I hope they will give Wheal Butson a fair trial, for I am fully persuaded that they will be well paid for their outlay. I have some recollection of hearing, about 36 years ago, from one of the old men that there is a cross-cut driven south from Wheal Butson to cut those two south lodes, but for some reason the mine stopped before they reached them. Wheal Burrow I know nothing about, under the adit; what we did was above. We raised a large quantity of ore, jacks, and gossan. I remember selling one parcel of jacks and copper mixed, 45 tons, for 1*s.* 15*s.* per ton, now worth 6*s.* 6*d.* We also sold large quantities of gossan at 2*s.* per ton, delivered, now worth in Swansea market 6*s.* for silver only, and if it contained gold, of course, it would be worth much more. There are buyers here for every description of ore.

Swansea, June 11.
JAMES STEPHENS.

EAST LLANGYNOG MINE.

Sir,—Mr. Meggin, in his letter in the *Journal* of June 1, states that with one exception "the secretary has never had to wait a day for directors' signatures to certificates." Now, in December last I purchased some shares through a broker, and though I have made repeated applications, I am still minus the scrip. In short, my last letter, written about a month since, was met with the following reply:—"We have not the East Llangynog scrip yet, there is great difficulty in getting the shares delivered." If Mr. Meggin's assertion be correct, there must be a lamentable want of truthfulness in the latter statement. I am pleased to see that another shareholder is ventilating the question as to the propriety of publishing periodical reports of the progress made, and think that much of the alleged mismanagement in the past, and much of the present alteration, might have been obviated had such a mode of procedure been adopted.—Chippinham, June 12.

GREAT EAST FOXDALE MINE.

Sir,—In the Notices to Correspondents, in last week's *Journal*, "W. P." asks for information from some of your readers relative to the above mine. I beg to suggest to "W. P." that, instead of troubling the public, he should have addressed a letter to the secretary of the company, at the company's office, 50, Seel-street, Liverpool, from whom he would have received a prompt reply, with full explanations. I may here tell "W. P." that it is not the wish of the directors to have weekly reports sent to the *Mining Journal*, reports being in many instances but mere repetitions. If "W. P." is a shareholder he will recollect what passed at the first or provisional meeting of the company, held on Nov. 27; and although we have had but little time since that meeting up to the present, the greater portion having been very wet and bad for out-door work, yet I am glad to say that we have succeeded in erecting and completing our new engine and boiler houses, offices, &c., and have now fixed the pump down to 45 fms., secured and thoroughly repaired the old engine-shaft—and, in short, have placed the mine in thorough working order. We are now busy clearing out the levels driven east from the shaft by the old miners, and I am happy to say that there is a fine vein of ore in the said level, varying from 3 in. to 15 in. wide; and the more we open out at such a level, as well as underground, the more satisfied are we that we possess a first-class mine. It is proved that the mine is as valuable as that of our neighbour, East Foxdale, and it is proved that the rich east and west lodes run through the entire of our sett. I should wish to suggest to "W. P." or any shareholder or intending shareholder, the propriety of taking a trip to the island, as it would not only do his health good, but would afford him the liveliest satisfaction to see the course of ore we have already discovered, and from which we have taken a solid mass of silver-lead weighing 2 cwt., and containing 30*oz.* of silver to the ton. "W. P." may be assured that not a moment has been lost in developing the resources of this mine; at the same time observing a strict regard to economy, so that the shareholders may be saved from every expense that could be judiciously avoided. This will show for itself in the balance-sheet to be produced at the next general meeting, which will be held the first week in August next.—Seel-street, Liverpool.
T. HUGHES, Managing Director.

BEDFORD CONSOLS—GAWTON.

Sir,—Allow me to direct attention to a paragraph in last week's *Journal*, in which the price of Bedford Consols is compared with Gawton shares. The writer says the one is selling for 25*s.* to 30*s.*, and the other is fetching 6*s.* It appears to have overlooked a matter that is more often lost sight of by the investing public than it should be—the number of shares in each mine. Now, Bedford Consols is divided into 12,000 shares, Gawton into 1000 shares; therefore, if he were to divide Gawton into the same number of shares as Bedford Consols, the price of the shares of Gawton would be equal to only 2*s.* against 30*s.* for Bedford Consols. I know nothing against Bedford Consols, but the price at which such a splendid property as Gawton is selling at seems ridiculous.

London, June 10.
READER.

TERRAS TIN MINE, AND ITS MANAGEMENT.

Sir,—Will you allow me a few lines in your next issue in reply to the remarks in last week's *Journal*. I shall not attempt a *seriatim* dissection of all the twaddle therein, but shall venture a few facts in justification of the character of men who might be prejudiced if an anonymous ass would have any effect. If your correspondent is ashamed of his name let him hold his tongue, or his effusions will in future pass unnoticed.

The "bears," as Mr. Bastow may choose to designate them, I call victims of unscrupulous people. A friend of Mr. Bastow's signed a transfer for shares, for which it said bills were given (financing again). When the certificates were sent in the secretary kept them. Had the shares ever been paid for? This caused considerable unpleasantness—the purchasers wanting the shares, and the seller being unable to deliver for the time, the transfer not being made good. In the midst of an alteration between the parties, I volunteered to go with by night mail, provided my expenses were paid. Never having dealt in a share to that day, I could have no personal interest.

I got without much difficulty what shares I wanted. I refused one lot more subsequently, but knowing their utter worthlessness intrinsically, I would not buy until I sold them. How and what influences were brought to bear to induce the parties to keep their shares, and the most unfounded statements of the mine being rich for tin than Dolcoath, &c., I could say; but suffice it, out of nearly 1000 shares offered me I only got about 75.

I feel satisfied to be the victim rather than the victimiser; and such is not my feeling only, but of every man on the London market who has been entrapped into dealing in such a questionable scheme. As to the merits of the property, consult any practical authority who has a position to lose. Capt. Pascoe, Puckey, Gregory, Rogers, Josiah Thomas, or Charles Thomas, who, I am informed, have all inspected it. Surely there need be no difficulty of arriving at an opinion. Mr. Nicholas Evans, who has been on the mine since Capt. Rogers was, informs me "The stuff will never pay to turn over twice." But how is it to be dressed? I am novice knows the cost and labour of tin dressing. As to the insinuation made by Capt. Rickard and others respecting the report being made for "bearing" purposes, no fouler insult could be offered to a man whose whole life will take Capt. Rickard's remaining days to find a hole in it. It may be the practice at Terras to report according to the necessity of the book, but I, during 20 years' experience, am glad to say I never found that dishonest practice west of Truro.

Let Capt. Rickard report his own mine faithfully and honestly, and when he

sees tin no thicker than tinfoil in the elvan refrain from valuing it, not imagining it is all tin. If Capt. Rickard will inform me when he has any point or all the points of operation, that can be valued at one-half its valuation, as reported in the *Mining Journal* of May 25, I will telegraph a respectable agent, one who has the experience of the mining public, and should such be found to be true I will pay the benefit of the Truro Infirmary.

Is it not a fact that for weeks past an advertisement has appeared "Wanted 100 men for Terras Tin Mine?" And that about a month ago miners went from Tavistock, and were told they were full? This is stated to me as a fact.

47, Threadneedle-street.
H. WADINGTON.

P.S.—To the insinuations and mis-statements of Messrs. Bastow and Rickard, in the Supplement to last week's *Journal*, I can only say they are totally devoid of truth. I never saw or knew what Capt. Rogers's report would be until I received it a week after inspection. Capt. Rogers did not write his report in London, nor would any honest man intimate or charge a respectable man with such inconsistency. Mr. Bastow has my authority to apply to the officials of the Leeds telegraph office for my original telegram copy thereof. That Captain Rickard values elvan at 6*d.* or 7*d.* per fm. convinces me that it has no real value, since it costs 10*d.* to get 7*d.* worth of tin; therefore, its negative value is 3*d.* per fm.; this is proved by their accounts. Capt. Rogers has not spent 57,000*l.* at Wheal Agar, nor yet 17,000*l.*, but what has been discovered is due to Capt. Rogers's sagacity and practical knowledge.

H. W.

TERRAS TIN MINE.

Sir,—In the Supplement to last week's *Journal* "Figaro" assumed that the rich tinstuff from the lodes in this mine had been stamped, and formed a portion of the 10 tons 3 cwt. 9 lbs., the result of two months' working, and adds, "In that case the elvans must be poor indeed." I beg to say that such is not the case, and not a particle of the Edwards's stuff was reduced or formed a part of the tin sold. It was entirely and purely from the elvans alone. I do not offer this explanation with the view of enlightening Figaro; I am persuaded that he was cognizant of the fact. I do so on account of our friends who may have overlooked the matter, and to warn them against "Figaro's" side thrust.—June 13.
MARTIN RICKARD.

TERRAS MINE, AND "FIGARO."

Sir,—In last week's *Journal* "Figaro" quotes from my previous letter, and asks an explanation, which I am happy to afford him. Thus: "These elvans, so very poor, have yielded 10 tons 3 cwt. 9 lbs. in two months;" and he calculates that allowing 1 ton per head to be stamped per day will give nearly 8 lbs. of tin per ton, and concludes that as there are rich lodes in this mine, it may be fairly assumed the ore raised is included in the above average. "In that case the elvan must be poor indeed." His assumption being contrary to fact, his conclusion is "poor indeed," and this reminds me of the passage "he who fishes from me my good name"—"makes me poor indeed." He forgot to give us the first part, no doubt wishing to help the "bears," for they have done their best to make Terras shareholders "poor indeed." Had he read the report by Mr. Calder, C.E., in the *Journal* of the previous week, he would have seen that "any tin yet sold has been obtained from the elvans;" and if he had been conversant with mining, and did not intentionally wish to depreciate the mine, he might have known that while valuable ore may be discovered in a lode it takes a considerable time to open it up, so as to get sufficient quantity of mineral to crush. But I am glad to inform him that while hitherto fine ore has been piled till such a sufficient quantity was got as would keep some stamps going. Such has been gathered, and this week some 10 heads of stamps will be devoted to the crushing of this ore, so that at next sale, on July 9, we may expect an addition to the last quantity of 10 tons sold.

I hope now to leave those "bears" whom I have exposed to suck their paws at their leisure, congratulating them upon their success, but I intend to make one of the party, who I see was again on the last "bearing clique," dance to a tune he may not like, by suing him in Court for 140 shares sold to me, to be delivered last March; and another party for 25 shares, sold during the last panic caused by these "bears." I have a large stake in the mine, and they will find me both able and willing to show up them and their discreditable proceedings. Their safest course is to turn "bulls," and then they will find how difficult it is to get delivery of shares bought.

Messrs. Hume and Co. advertised 500 shares for sale, which I look upon as another mode of "bearing;" for I wrote and asked their price for the whole or a portion, and they answer they are in treaty, which prevents them entering into such negotiations, and ask me to make an offer. Have they any to sell? If so, let them quote the numbers of the shares as registered. It is no use buying from parties who cannot deliver.

ONE THOUSAND SHARES.

THE TERRAS TIN MINE.

Sir,—It would appear that Terras Tin Mine has not only outlived the slander, evil-speaking, and even villany of its detractors, but that it is held in high estimation by the public; for, good as is the demand for its shares, not one is to be found in the market for sale.

This little new mine is most regularly and satisfactorily unfolding its wealth, each report of the manager showing an improvement on the one which preceded it. The report of April 25 stated that one of the points in operation was worth 50*s.* per ton, and another 50*s.*, a circumstance which on no preceding occasion could have been asserted—hence the proof of the gradually improving state of the mine. I have no pecuniary interest in Terras—I never had—but in order to show the difference between the prophecy and assertions of a man who may reasonably be supposed to know something of mining, and that of the detractors of Terras—who seem to try to earn their bread by endeavouring to depreciate the property of others—and who just as much, and no more, of the merits of a mine as a South Sea cannibal knows of his own, I beg to favour you causing to be inserted in the next issue of the *Journal* the following letter, which in September, 1870, you did me the honour to publish.—Aston-in-france.
JOHN LEAN.

"September 8, 1870.—It afforded me great pleasure to accompany you and the rest of the party of gentlemen into Cornwall on a visit to the Terras Tin Mine, but in doing so it was not my intention to write a report on it; as, however, on our return to town you expressed a wish that I should give you my opinion of the property, and that I should write something thereon, I will do so, but you must not expect anything like a detailed report. I would say, then, that no man of any practical knowledge of mining can carefully look at such an interesting mining set without feeling deeply impressed with its value and importance. Seeing that there are several lodes in the mine, and that the extensive large quantities of tin, from which it is quite evident that the mine is drawing its supply of tinstone for the time being, the direction of the above-mentioned lodes is about east and west, and that of the elvan course about north and south, so that the latter intersects the lodes at about right angles. This elvan course is of great importance, not only as regards its intrinsic value as a tin-yielding source, but the presence of an elvan course in the vicinity of lodes invariably enriches them. The Terras elvan course, as you noticed, is being worked quarry-like from the surface, and from a series of trials that have been made is said to produce 1 cwt. of black tin to 10 tons of stone, or about 12 lbs. to 1 ton, and from this thinness and the extent to which it can be traced on the back going into the rising ground, may be supposed to be almost everywhere present, and the elvan course will be enriched in depth—i.e., that the quality of the stone will improve as the depth increases—I doubt not. Looking at it analogically even, this cannot reasonably be doubted, but it has experimentally been found to be the case in the excavation which has been made for the decomposed elvan below the vegetable earth, but immediately above the elvan stone contains tin. The stone itself immediately below it contains more, and at the bottom of the quarry, which at the present time is 25 feet below the surface, the quality is decidedly better than it has been at any place above it. On the opposite or south side of the valley from the Terras Mine a new mine on the same elvan course has recently been opened, and on which a water-wheel stamping-mill has been erected, but the quality of the ore has hitherto been found to be inferior to that of the Terras; no doubt from their not having as yet attained an equal depth. From the fact that this elvan course is found on each side of the valley, I think it may safely and confidently be inferred that it will be lasting in depth. This is an important feature. The stone from the Terras elvan has hitherto been carted from the quarry to the stamps, but a level designed for a tramway is now being driven from the stamps to come in below the present bottom of the opening or quarry, so that the stone will be thrown from all parts of the quarry down into the tramway, and tram-wagons soon (say in the course of four months) supersede the carting. As the elvan course runs into rising ground, for many years to come (should it be found desirable to confine the operations thereto), a sufficient quantity of stone may be extracted therefrom to supply whatever number of stamp-heads it may be desirable to erect. This mine is in its infancy, and—as of necessity it must be with every new mine so with this—the erection of machinery, the fixing of the necessary appliances, the laying out of the ground, &c., for the reduction, various manipulations, and preparation of the tin ore for market, cannot be done at once. The necessary appliances and apparatus for the reduction and the dressing of the ore will be extended, and the produce of the mine increased as time goes on, and the regular and progressive development in every department will take place; but a new mine cannot possibly at once be started into full development. They have done a good deal in their preparations, or preliminary work, in the last three or four months, and have now 48 heads of stamps in working order, although probably, from being over sanguine, and, therefore, not coolly and patiently calculating the time that it would require to enable them to begin to dress the ores, the statements in former reports with regard to the bringing of a stated quantity of tin into the market may not have been exactly verified, yet this has by no means detracted from the intrinsic value of the mine. Terras instead of being, like the generality of Cornish tin mines, wherein the ore has to be extracted by powerful machinery from a depth of 200 or 300 fathoms below the surface, and where the draining has to be effected through the medium of gigantic and most expensive steam-engines, is, as before said, worked as a quarry, open to the surface, and for many years may be thus worked above the water level. It is most conveniently situated, and above three miles from the Grampound Station of the Cornwall Railway, and the set is surrounded and traversed by excellent common roads. They have sufficient water for the purpose of dressing the tin ore, and the ground is of the most favourable description for the extension of their steam stamping-mill, and for the laying out to whatever required extent, their floors and apparatus for dressing. In conclusion, I do not remember to have seen any mine in which it was apparently more safe to invest capital than in Terras, and would recommend those who purpose to lay out their money in mining to go thither and see for themselves."

JOHN LEAN.

THE NEW QUEBRADA COMPANY.

Sir,—The following I have extracted from a circular sent me by Mr. T. G. Taylor, of Pinner's-court, Old Broad-street, London:—

"NEW QUEBRADA.—Shareholders have a tempting opportunity to sell. Of all the Central American swindles this has been one of the worst and most disappointing. The first holders were plundered heavily, and spoliation (sic) and mismanagement have squandered two or three re-constructions and supplies of capital, and disgraced as many boards of directors. Another group of victims is now required. Fables of an agreement to make a railway by Messrs. Brassy, with English navies, in a climate where it has been repeatedly proved that none but hycenas and natives can live are circulated, and a fictitious value given to the shares to lure the proprietors to find more capital. I assure would-be investors that for years my experience has been that of all joint-stock enterprises this has been the most deceptive

The original paragraph by itself is highly satisfactory, inasmuch as it is no way inconsistent with the finding of the fossils. Mr. Randall continued—

"It minimizes the hope the friends of the scheme have entertained; but the fact that fossil plants, even supposing that the stratum proves to be of the true coal measures series, by no means establishes the position assumed, a position which was questioned in a temperate and able paper read before the Geological Society some 70 years ago. Such plants are numerous in the Permian, New Red Sandstone, and Carboniferous Series, where 800 ft. of such unproductive rocks may have been sunk through. The measures most likely to be missing are the lower and more productive, not the upper and younger ones, which would naturally come in as the inequalities disappeared. What we all have to hope for is that if we go all do, is that the sinking is sufficiently removed from those depths at which we sink to allow of the productive coals to come in, and that a spirited enterprise will be carried out, so that there shall be no doubt be opened up, and this case be rewarded. Should this be so a large area of country, to swell the amount under the Permian and New Red Sandstone, would be available, to swell the Commercial Coal Coals of Great Britain." One of the results of the Commission's investigations shows we have 3144 square miles of coal measures under the Permian, New Red Sandstone, and Triassic rocks, or 901 square miles more of coal measures underneath than we have above—the presence of which on the surface was formerly sufficient to furnish the old and new England from their present search—that we have of coal measures belonging to the same kind field. Whether the Commissioners have allowed for the possibility of the coal being used for displacement and removal by denudation or erosion, I cannot say. In the opinion which took place last August, 1864, the Commission had not taken account of the possibility, though the evidences of the present day tended to show that the coal fields of South Staffordshire, Shropshire, and South Wales were undisturbed, and that only one great carboniferous deposit was still more recent evidence showed us that this great carboniferous deposit was even more extensive than it is now, and that the coal fields from the South of Scotland through Central England to the coast were nearly enough Belgium to Brittany and Central France.

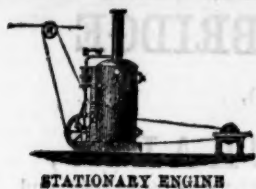
"The origin of the coal tracts were supposed to be agencies of denudation. After the Permian of the coal measures, and the older to that of the tertiary period, great disturbances for 800 miles in an east-west direction, too deep, tilting the coal measures, throwing those into ridges and valleys which have been saved to us, and others into ridges, from which they at the present time have been swept away. Now it happens, singularly enough, that just at the places where the foundation rocks of the coal measures come to the surface, and the Permian and Tertiary themselves have been partially denuded, and the Permian again been overlain by the younger measures, together with the Spilargy limestone, near Brecon, some of these crumpled up anticlines, southwards. There is a succession of ridges or furrows in the main of coal, and the tendency is to bring up successive horizontal margins within reach of the action of destructive waves. These erosive agencies may not have been altogether

Mr. LOCKETT said he believed he was the only person present who had seen any vessels below the deep adit, and as he thought that some of the shareholders would

ALMILLOS.—June 5: The lode in the 60, driving west of San Rafael's shaft, contains good stones of lead, worth $\frac{1}{2}$ ton per fathom. In the 80, driving east of La Magdalena shaft, the lode is small, and the ground hard for driving. The lode in the 75, driving east of La Magdalena shaft, is open, and has a promising appearance, worth $\frac{1}{2}$ ton per fathom. The driving west of Taylor's No. 85, driving east of Taylor's engine-shaft. In the 90, driving west of Taylor's engine-shaft, the lode is very wide, with good stones of ore. The lode in the 80, driving west of San Yago's shaft, is open, and has good stones of ore. The lode in the 60, containing any lead. The 40, driving east of San Yago's shaft, has undergone an increase in the price of the product, now yielding 2 tons of ore per fathom. The lode in the 40, driving east of San Victor's shaft, is very wide, with large lumps of ore, worth 1 ton per fathom. The ground is hard for driving, and the lode runs in the 50, east of San Victor's shaft. We expect to intersect the lode in the 30, driving south of San Victor's shaft, very shortly. The lode in the 30, driving east of San Victor's cross-cut, is a very promising lode, worth 1 ton of ore per fathom. The lode in the 40, driving west of San Victor's middle lode, has fluctuated considerably during the past week, now being worth $\frac{1}{2}$ ton per fathom. The lode in the 40, driving west of San Victor's south lode, is very changed lately. In the 30, driving east of Addis's shaft, the ground is easy for driving, and the lode opens up with large lumps of ore, worth $\frac{1}{2}$ ton per fathom. The lode in the 20, east

WORKS: MILLWALL, POPLAR: and ERITH, KENT

60-Devon Great Consols 1402-South Caradon 419-Marke Valley 373-Glas-
 61-Caradon 322-Gawton 239-Phoenix 370-Hington Down 213-Bedford United
 62-Caradon 170-Wheal Russell 126-Prince of Wales 80-Craddock Moor
 63-Tossie and Tonkin 50-Kelly Bray 44-Eliot's Ore 19-Belstone 13.-Total,
 64 tons.



STATIONARY ENGINE

CHAPLIN'S PATENT STEAM ENGINES & BOILERS

(PRIZE MEDAL, INTERNATIONAL EXHIBITION, 1862).

The ORIGINAL combined Vertical Engines and Boilers, introduced by Mr. CHAPLIN in 1855. Each class kept in Stock for Sale or Hire.

WIMSHURST, HOLICK, & CO., ENGINEERS,

WORKS: REGENT'S PLACE, COMMERCIAL ROAD EAST, LONDON, E.

(At Regent's Canal, near Stepney Station).

CITY OFFICE: 117, CANNON STREET, LONDON, E.C.



STEAM CRANE

PEPPER MILL BRASS FOUNDRY COMPANY,

DARLINGTON STREET, WIGAN,

COLLIERY FURNISHERS,

BRASS FOUNDERS, COPPERSMITHS, & GAS METER MANUFACTURERS

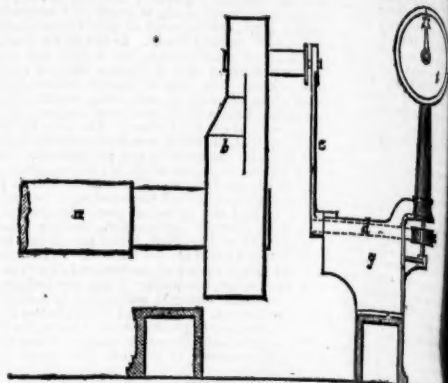


The PEPPER MILL BRASS FOUNDRY COMPANY beg respectfully to invite attention to their IMPROVED SELF-REGISTERING COLLIERY WINDING INDICATOR, which, in addition to its ordinary use of indicating the position of the load in the shaft, registers the number of windings, thus enabling the manager at a glance, and at any moment, to check the return of the banksman or tallyman, by reading off from the dial the number of windings for any stated time.

This Indicator is especially adapted for Water Winding or Pumping. Its indications cannot possibly be tampered with, and unerringly show the number of windings or strokes for any stated period, so that it will at once be seen whether or not the person in charge has been fully discharging his duty.

These Winding Indicators are supplied either with or without the Self-registration Dial.

The Pepper Mill Brass Foundry Company will be glad to furnish, on application, sets of drawings illustrative of the simplest and cheapest mode of attaching their indicators to engines of various constructions, either vertical or horizontal.

END ELEVATION
One mode of attaching Indicator to horizontal engine.

THE BURLEIGH ROCK DRILL.

THE BEST AND ONLY PRACTICAL DRILL.

IT DOES NOT GET OUT OF ORDER.

SPECIALLY ADAPTED FOR SINKING AND MINING PURPOSES.

PROGRESSES through Aberdeen granite at the incredible rate of 10" per minute.

SAVES £5 a day as compared with hand labour, independent of the enormous saving effected in the general expenses, such as PUMPING, VENTILATION, INTEREST OF CAPITAL, &c., from the fact of the "put-out" being increased four-fold.

DRILL POINTS.—The saving in steel alone is considerable. One drill will go through 20 feet of Aberdeen granite without sharpening.

Orders received and executed solely by—

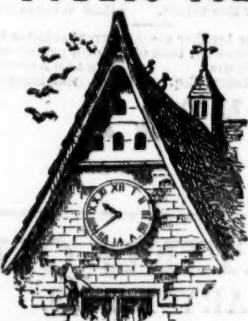
Messrs. CHAS. BALL & CO.,

21, NEW BRIDGE STREET, E.C., LONDON,

ENGINEERS, CONTRACTORS, AND GENERAL MERCHANTS.

IMPORTANT TO CHURCHWARDENS, AND OTHERS,
WITH A VIEW TO POPULARISE.

PUBLIC TIME INDICATORS,



We have produced a speciality that places us beyond the bounds of competition. We beg to call attention to our Works, Stable or Yard TURRET TIME-PIECE, all complete, ready for fixing. Dial 2 feet, raised figures, gold and blue ground; can be fixed by any joiner in a day.

Price, net cash..... £15 0 0
If 3 feet dial..... 16 10 0
4 feet dial, and stronger works..... 20 0 0

All warranted two years.

Complete Church Clocks from £40.

J. BAILEY AND CO.,

Turret Clock and Lightning Conductor
Makers to the late Earl of Rosse, the
Bishop of Manchester, Sir F. Crossley,
Bart., British and Foreign Govern-
ments, &c., &c.,

ALBION WORKS, SALFORD, LANCASHIRE.

THOMAS TURTON AND SONS,



MANUFACTURERS OF CAST STEEL for PUNCHES, TAPS, and DIES, TURNING TOOLS, CHISELS, &c.

CAST STEEL PISTON RODS, CRANK PINS, CONNECTING RODS, STRAIGHT and CRANK AXLES, SHAFTS and

FORGINGS of EVERY DESCRIPTION.

DOUBLE SHEAR STEEL, FILES MARKED
BLISTER STEEL, T. TURTON.
SPRING STEEL, EDGE TOOLS MARKED
GERMAN STEEL, WM. GRAVES & SON.

Locomotive Engine, Railway Carriage and Wagon Springs and Buffers.

SHEAF WORKS AND SPRING WORKS, SHEFFIELD.

LONDON WAREHOUSE, 35, QUEEN STREET, CANNON STREET, CITY, E.C.

Where the largest stock of steel, files, tools, &c., may be selected from.



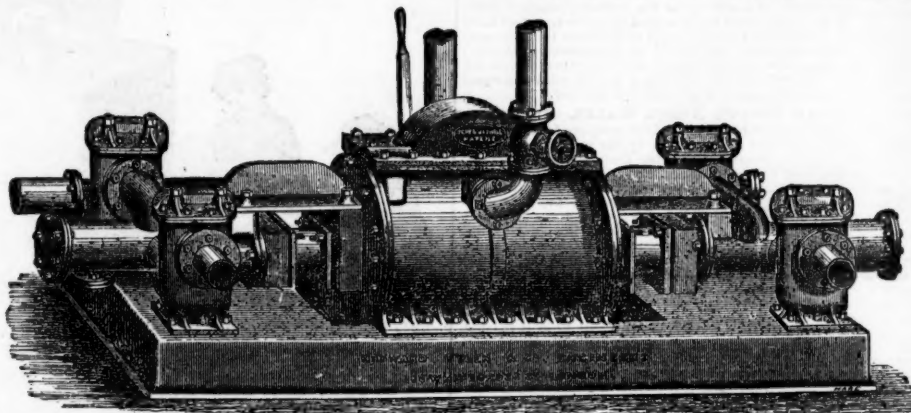
By a special method of preparation, this leather is made solid, perfectly close in texture, and impermeable to water; it has, therefore, all the qualifications essential for pump buckets, and is the most durable material of which they can be made. It may be had of all dealers in leather, and of—

I. AND T. HEPBURN AND SONS,
TANNERS AND CURRIERS, LEATHER MILLBAND AND HOSE PIPE
MANUFACTURERS,

LONG LANE, SOUTHWARK, LONDON.

Prize Medals, 1851, 1855, 1862, for
MILL BANDS, HOSE, AND LEATHER FOR MACHINERY PURPOSES.

HAYWARD TYLER AND CO.'S PATENT STEAM PUMPING MACHINERY



The great success of HAYWARD TYLER and CO.'S PATENT "UNIVERSAL" STEAM PUMPS, may be seen from the following fresh Testimonials, in addition to many others in their possession.

TESTIMONIALS.

To Messrs. HAYWARD TYLER and Co., 84, Upper Whitecross-street, London.
GENTLEMEN,—In answer to your enquiry, I beg to state that the two "Universal" Pumps supplied to us (through your agent, Mr. T. A. Ashton) are doing our work exceedingly well. We think they are the best in the market, and shall be glad if you will send us another 3-inch cylinder 4-inch pump in one week from this date.

Aston Main Coal Company, near Sheffield, 1st December, 1871.
Yours truly, ASTON MAIN COAL COMPANY.

Extract of a Letter from JOHN SIMPSON, Esq., to Hayward Tyler and Co.'s Agent.

I should like to have the water-piston and clacks the same as in our present pump, as they work exceedingly well, and I do not think it is possible to improve upon the present pump, except by lining the cylinder with brass as ordered.

Full particulars post free on application to—

HAYWARD TYLER AND CO.,

84 AND 85, UPPER WHITECROSS STREET, LONDON, E.C.

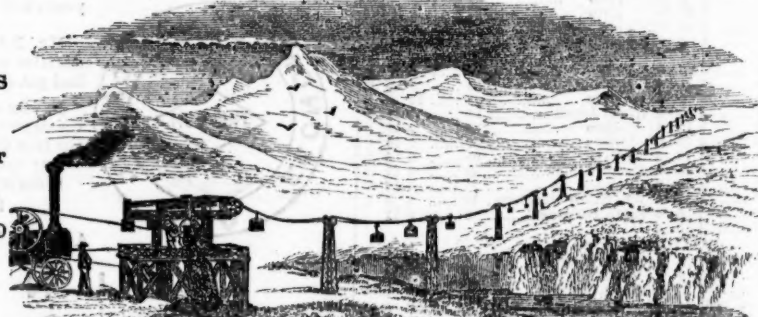
WIRE TRAMWAYS

COST

(exclusive of power and rolling-stock)

From £250 to £900

per mile,



For quantities

ranging from

10,000 to 100,000

tons per annum

And are at present successfully employed in lengths from a quarter of a mile to fourteen miles in transport of ironstone, clay, coke, general mining produce, beetroot, sugar-cane, &c. They are working in most difficult and mountainous districts, where any other means of transport is impossible, as well as through ordinary country.

ABOUT SEVENTY LINES HAVE ALREADY BEEN CONSTRUCTED.

THE WIRE TRAMWAY COMPANY

(LIMITED)

Are PREPARED to SURVEY and ESTIMATE for LINES and EXECUTE CONTRACTS at HOME and ABROAD. They have engineers employed in constructing these lines in England, Holland, Prussia, Austria, Russia, Italy, Spain, United States, Peru, Chile, River Plate, India, Bolivia, West Indies, and Egypt. The system has been adopted by the English and Anglo-Indian Governments, the Spanish and Prussian Governments, and for many of the first mines and ironworks at home and abroad.

WIRE TRAMWAY COMPANY (Limited), 21, Gresham-street, E.C.

SUPPLEMENT.

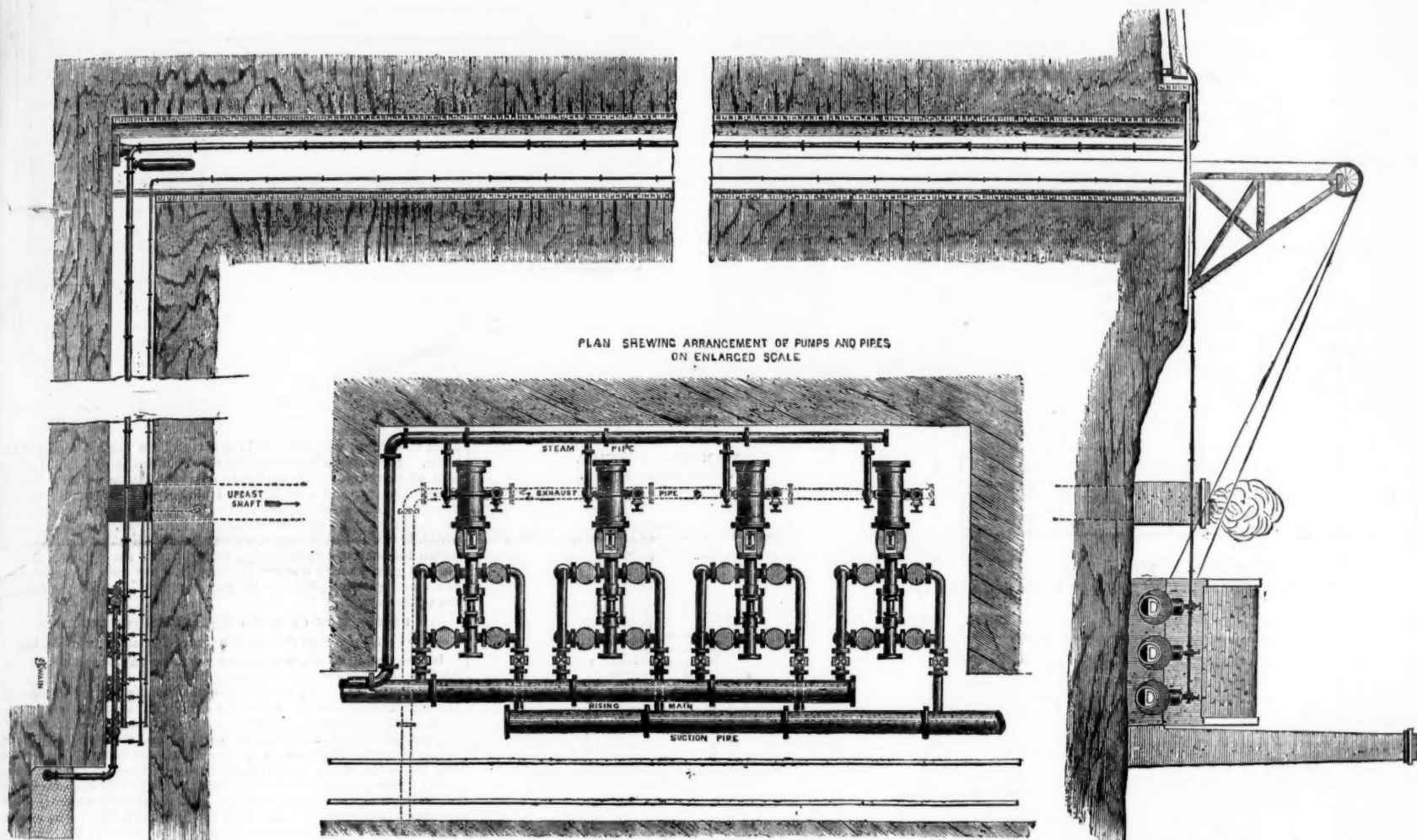
The Mining Journal, RAILWAY AND COMMERCIAL GAZETTE: FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

No. 1921.—VOL. XLII.]

LONDON, SATURDAY, JUNE 15, 1872.

PRICE.....FIVEPENCE.
PER ANNUM, BY POST, £1 4s.

THE DRAINAGE OF MINES—HAYWARD TYLER AND CO.'S (OKES') PATENT.



THE DRAINAGE OF MINES—HAYWARD TYLER AND CO.'S (OKES') PATENT.

We have the pleasure this week of bringing before the notice of our readers a patent, which appears likely to be of immense importance to the mining community, and one which bids fair to create a revolution in the method of freeing pits from water. It entirely overcomes the danger hitherto experienced in placing pumping machinery underground, as well as obviating the great evil attendant upon all pumping operations when performed by one large engine, whether placed on the surface or below—viz., the heavy pulsation of the water in the rising column. We have known instances of the lower pipes of the rising main failing, when the calculated resistance was considerably more than three times the pressure due to the head of water, simply by the accumulated force of the column put in motion and suddenly arrested—which action must necessarily take place during the reversal of the stroke when the lift is performed by one large engine. The same concussion takes place in a lesser degree when a pair of coupled engines are employed, for even then there must be a moment when the column will "drop."

Another effect of this sudden stoppage of the column, which is a source of constant annoyance and expense to mine owners, is the great wear and tear of the pump valves—whatever kind may be employed. We believe with the system now in use some mining engineers think themselves tolerably fortunate if the pump valves require renewal but once in three weeks. As a proof that this rapid deterioration of pump valves is not a necessary result of the high pressure, we may remind our readers that the valves of hydraulic press pumps, working at 2 tons to the square inch, last many years without renewal. The difference may be ascribed to two causes—the absence of concussion and the small size of the valves. It is evident, therefore, that if we can bring the valves of our mine pumps to work under more nearly the same conditions as those of hydraulic pumps—the life of the valves will be in the same degree prolonged.

Plurality of pumps, each independent in all respects, as described in the patent alluded to, can alone obviate the difficulties above described. Every mining engineer will, we are sure, endorse this opinion. The chief advantages claimed in the patent are three:—

- 1.—That which we have mentioned, obviating the danger of fracture of pipes and destruction of valves by the pulsation.
- 2.—Rendering it safe to place the pumping machinery below ground. In the case of a number of pumps being employed, and one being under repair for a time, the remainder can master the water during the repairs; whereas, in the case of a single engine being used, should any accident occur to it, rendering it useless for a time sufficiently long for the water in the mine to rise above it, considerable expense would be incurred by the substitution of temporary machinery.
- 3.—Saving of enormous outlay at first. Sinking shafts is at all

times a hazardous operation, there being always an uncertainty as to the quantity of water which will have to be contended with. The system advocated by the patentees proportions the pumping power to the quantity of water, the power being readily increased as the headings advance, and the new feeders are tapped.

Mining engineers are becoming fully alive to the fact that steam can be safely introduced into the workings, and carried 1000 yards, if necessary, in well-protected pipes with but little diminution of pressure, and that this method of conveying power is far cheaper than the old-fashioned plan of spear-rods, requiring constant attention and renewals, besides absorbing the greater part of the power in friction. This is especially the case when the shaft is slanting, and the weight of the spear-rods has to be carried on rollers, &c. The exhaust steam, too, if carried to the upcast shaft improves the ventilation. The system patented by Messrs. Hayward Tyler and Co. (of Whitecross-street, London) seems to be a move in the right direction, and will, we think, prove a boon to mine owners. The patentees do not confine themselves to any particular class of pumps; but their experience of the great esteem in which their "Universal" Pump is held by those who are using it for mine-pumping giving them great confidence in it, they are naturally inclined to give this machine preference. The form of pump shown in the accompanying wood-cut is, perhaps, new to some of our readers; we would, therefore, explain that it is an arrangement combining much of the compactness of the double-acting piston pump with the advantages as regards the packing from the outside, which can only be obtained by the plunger arrangement. The motive, or steam cylinder, is precisely the same as in their ordinary "Universal" Pumps.

ANGLO-AUSTRALIAN COMPANIES.

One advantage which residents in England will derive from the establishment of direct telegraphic communication with Australia will be that they will be able at once to procure trustworthy information relative to the various Australian speculations in which they are invited to invest their loose cash. There is plenty of room in Victoria for the profitable employment of a large amount of capital, and there is evidence that British capitalists are not unwilling to assist in the development of our resources, when by so doing they can at the same time benefit themselves and secure a very handsome return for their outlay. During the last few years, however, some very glaring attempts have been made to take advantage of the credulity of the British public, some of which the *Argus* has successfully exposed. We have now before us a prospectus which was published in the *London Daily Telegraph* of Jan. 13 last, in which nearly all the principal statements are gross exaggerations. The document to which we allude is the prospectus of a company to be called the Australian and Oriental Coal Company, formed for the purpose of buying up the Mimi and New Lambton Collieries, at Newcastle, New South Wales. The nominal capital of the company is 300,000*l.*, and the public are invited to subscribe for 22,000 shares, at 10*l.* each. The price of the two collieries and plant is fixed at 130,000*l.*, the vendors generously offering to take 50,000*l.* cash, and the balance in shares. We think there are a few gentlemen in Melbourne who some time since would have been glad to get rid of their share in the Mimi Coal Mine for a sum ridiculously small as compared with that now asked for it, and who ultimately lost every penny they had invested in it, and a large amount besides. This fact, how-

ever, would not prove that the mine was worthless, and it would perhaps be unfair to contend that coal does not exist in payable quantities on the property in question, or that it cannot be profitably worked.

The objection we make is to the flagrant misrepresentations contained in the prospectus, by means of which it is sought to float the company and dispose of the shares. One of the paragraphs in this remarkable document runs as follows:—"In order to insure constant employment to the collieries, it is proposed to purchase or build four screw colliers, capable of carrying 1500 tons of coal each, and to work them in connection with the collieries in the intercolonial trade. That trade now amounts to half a million tons per annum, of which these four colliers will supply at least 200,000 tons. This work is now most imperfectly done by small sailing craft of from 50 to 100 tons, and so uncertain is the supply at Melbourne during the winter that the price of coal there occasionally goes up from the ordinary wholesale price of 21*s.* to 30*s.* and upwards a ton, while the screw colliers could land it at 21*s.* a ton, at a large profit to the company. The directors can speak with much confidence of the great advantages to be derived from the employment of the proposed steam-colliers. Indeed, such vessels constitute a necessary part of the undertaking." The man who could crowd more misrepresentations than are contained in the above into a single paragraph would be entitled to be regarded as a professor of equivocation. In the first place, it is utterly untrue that Melbourne is principally supplied with coal by sailing craft of the description mentioned. The steamers *Omeo*, *Blackbird*, *Macedon*, *You Yangs*, and *Dandenong*, are almost regularly in the trade, whilst the sailing vessels are of far larger tonnage than is stated. For years past the average wholesale price of coal in Melbourne has only ranged from 18*s.* to 21*s.* per ton. Once during very exceptional weather, when sailing vessels and steamers were alike unable to make the port, coal went up to something like 40*s.* per ton, but this only lasted for a week or so, and such a circumstance may perhaps never occur again. Then it is absurd to talk of employing steamers of 1500 tons in the service. They could not come up to the Yarra wharves, and would either have to discharge at the Sanbridge pier, or send their cargoes up by lighters. Either method would add considerably to the original cost of the coal, and the employment of such vessels for such a purpose would be sufficient to ruin any coal company in Australia.—*Melbourne Argus*, April 10.

IMPROVEMENTS IN STEAM-ENGINES.—A valued communication is, according to the invention of Mr. JAMES WEIR, of Glasgow, introduced between the valve casing and the condenser, or between the valve casing of one low-pressure cylinder and that of the next lower cylinder, where there are more than two. The correcting valve is acted upon by a spring, or weight, or by a disc, diaphragm, or piston, exposed to the atmosphere externally, and suitably proportioned relatively to the valve according to the arrangement of the engine, and on the back pressure increasing above its proper limit, it opens the valve and allows the surplus pressure to pass. By a second modification, excessive back pressure is neutralised by placing common check valves in passages between the cylinder ends and the exhaust passage and opening towards the cylinder. When the engines are fitted with surface condensers, the difficulty of starting arising from pressure in the condenser is by this invention overcome or reduced by the temporary use of a three-way eductor. This eductor is a conical passage connected to the condenser steam space by a pipe, and having within it two concentric conical nozzles, to the central one of which a jet of steam is led direct from the boiler, whilst the intermediate nozzle communicates by a pipe with the outlet of the circulating water from the condenser. Where this eductor cannot be conveniently applied, a similar result may be obtained by connecting pipes from the steam and water spaces of the condenser to an auxiliary engine or donkey-pump, the conjoint pumping of the water with the air greatly facilitating the extraction of the latter.

ROTARY OR CENTRIFUGAL PUMPS.—The improvements proposed by Messrs. HEALD, MORRIS, and SISCO, of Baldwinville, Oneida, U.S., consists firstly in constructing rotary or centrifugal pumps with a piston-wheel revolving in a scroll cylinder or casing of ordinary construction, such piston-wheel having hollow curved arms extending from a central chamber (into which the water or other fluid to be raised enters) to a circular rim forming the periphery of the piston-wheel; secondly, in combining with such centrifugal pumps an auxiliary force or suction pump for priming or filling the pump when this is required for use as a suction pump.

THE QUICKSILVER MINES OF IDRIA—No. III—MERCURY DISTILLING WORKS.

I.—QUART FURNACES.—Fig. 1a,

IV.—NEW SHAFT FURNACE.—(Longitudinal Section)—Fig. 4a.

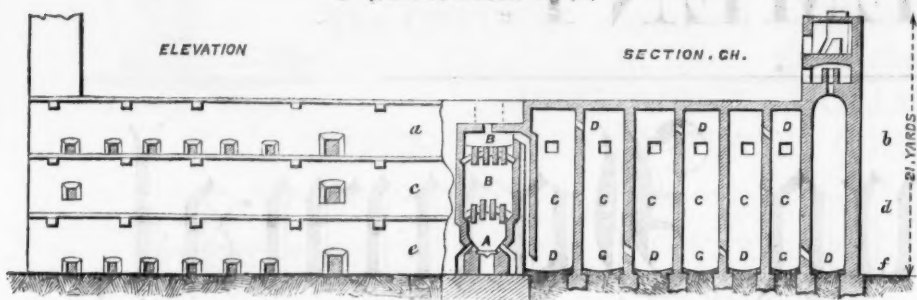
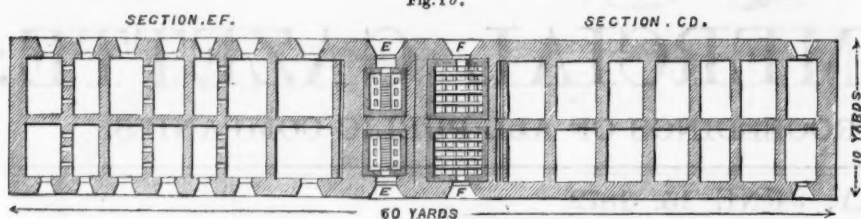
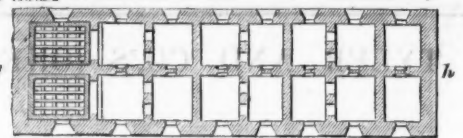


Fig. 1b.

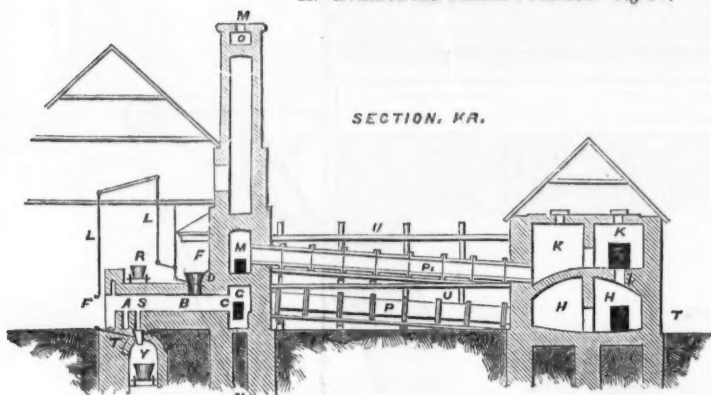


60 YARDS



SECTION. AB.

II.—HORIZONTAL FLAME FURNACE.—Fig. 2a.



SECTION. FT.

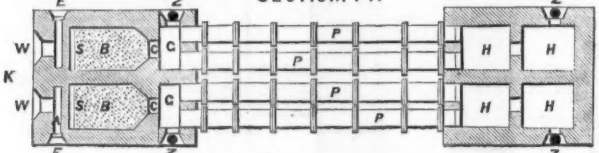
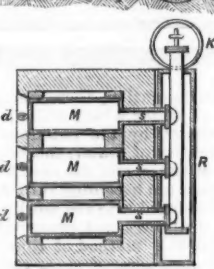
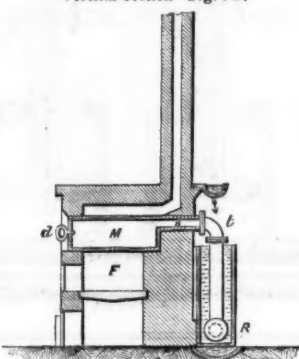


Fig. 2b.

V.—MUFFLE FURNACE. Vertical Section—Fig. 5a.



Horizontal Section—Fig. 5b.

III.—HAEHNER'S SHAFT FURNACE.—(Longitudinal Section, Ground Plan). Fig. 3a.

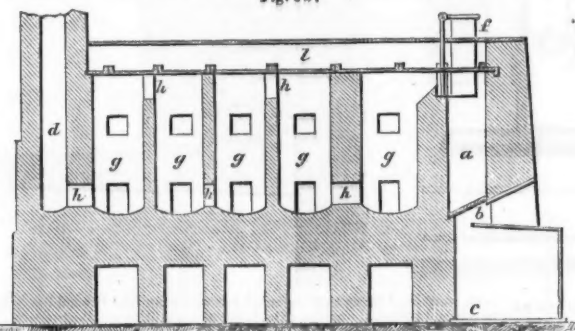


Fig. 3b.

Original Correspondence.

THE QUICKSILVER MINES OF IDRIA—No. III.
THE MERCURY DISTILLING WORKS OF IDRIA.

These works are situated about three-fifths of an English mile north-east of the town, on both sides of the Idria River, which supplies the works with the necessary power.

A. On the left side of the river is placed—1. The Quart-furnace, a Leopold furnace, and a muffle furnace, for rich quicksilver ores; 2. The pottery (Lansheria), where earthen dishes are made, necessary for the distillation of mercury and for vermilion making; 3. The assay office, with two assaying furnaces and a trial muffle furnace for the distillation of rich ore, a room in which the samples of ore are weighed, and the assayer's office.

B. On the right side of the Idria River lies—1. The vermilion manufactory, with a storehouse; 2. A workmen's room; 3. The offices; 4. Five horizontal double-flame furnaces; 5. Stores for the mercury obtained from the furnaces; 6. A horizontal turbine-wheel, driving a centrifugal pump, which raises the water necessary for condensation from the bed of the Idria River to the top of the horizontal flame furnaces; 7. A water-pressure drawing engine, for raising the burned ore of the horizontal flame furnaces to the floor of the distilling works,—all these contrivances are enclosed in one complete building; 8. North of the building are four new vertical distilling furnaces recently erected; 9. A big storehouse, having 24 divisions, in which about 14,000 tons of ore, brought on rails from the reduction works, can be deposited; 10. For the distillation of mercury from rich ores, three muffle furnaces have been erected in a separate building; 11. A very complete bathing house, with three basins, as frequent bathing is of great importance to the health of the workmen; 12. A new office for the officers employed in the works, and a new assayer's office, are in course of erection.

The ores brought from the reduction works to the distilling works are—

1. Rich ores: a, very rich ore, 30 to 70 per cent.; b, rich coarse

ore, 15 to 30 per cent.; c, rich fine ore, 10 to 20 per cent.; d, middle rich ore, 5 to 10 per cent.

II. Poor ores: a, very coarse ore (Wende); b, coarse ore (Slufen); c, middle size ore (Graupen); and d, fine ore (Gries); the average contents of mercury being 1 to 1½ per cent.

On the size and richness of ores to be distilled depends the construction of the furnace, while the process of distillation in the whole remains the same. The quicksilver ores chiefly contain cinnabar (HgS_2), a bisulphuret of mercury mixed with more or less earthy and bituminous matter. To obtain the metallic mercury the ore must be heated, by the access of air, to such a high temperature as is required to decompose the cinnabar, so that the sulphur of the bisulphuret, with oxygen of the atmosphere, escapes in form of sulphurous acid (SO_2), while the mercury steams off. This is performed by a temperature of little over 656°Fahr , when the mercury boils and vaporises.

The distillation of mercury, in whatever description of furnace, consists in the process to evaporate the mercury out of the ore, and then to condense the mercury vapours. The process can be performed—*a*. By burning the ore on the bed of a horizontal flame furnace, or in a vertical or shaft furnace, into which the ore mixed with the fuel is regularly charged, or in a vertical flame furnace, where the ore is put on a grate and is heated from below the grate. The mercury vapours mixed with the products of combustion of the fuel are together conveyed into condensers either of stone masonry or iron construction, which are cooled either by air or water. *b*. In furnaces in which the ore is heated in a separate closed room or vessel, so that the mercury vapours produced, free of the products of the combustion of the fuel, are conveyed in tubes in which they are condensed.

From the first sort of furnaces (*a*) the mercury is obtained not quite clean, but it forms a black mass termed "stupp." The stupp is a mixture of metallic mercury, 50 to 60 per cent., cinnabar (HgS_2), with particles of coal dust and ashes, Idria tin, with a little sulphuret of iron and selen. The stupp being wet, is dried, and then rubbed with wooden crutches on inclined tables, 9 ft. long and 6 ft. broad, by which process a great part of the mercury is separated

from the stupp, which flows into a vessel on the lower edge of the table. The stupp after it has been rubbed contains still 18 to 20 per cent. of mercury. This poor stupp is brought on earthen dishes of 12 in. diameter and 4 in. high and placed in the furnace for re-distillation. The products from the re-distillation of the poor stupp are again metallic mercury and stupp, but of much smaller quantity, which is worked over again, as before stated. The furnaces which the mercury vapours are parted from the products of combustion give a much cleaner product, because only the mercurous and gaseous products of the decomposition of the ore or the condenser.

DESCRIPTION OF THE CONSTRUCTION OF FURNACES.

I.—The Vertical Flame Furnace or Quart-Furnace. (Fig. 1a, 1b, 1c.)

In one casing of stone masonry are four furnaces built together, whence the name "Quart-furnaces." In these furnaces could be distilled ores of any size, though they are solely for the treatment of the coarser ores in use. From the drawing it is to be seen that each of the four furnaces has the same construction. The furnace is of a rectangular section, the fireplace consists of the iron bars (A), over which two arched grates of brickwork (B, B) termed "crosses" are one above the other. Each of the furnaces has a series of six chambers (C) for condensation, with the flues (D), while the access of the air to the fire-place is permitted through separate channels (E). The furnace is charged through four openings (F), two being on each side of the furnace, each above one of the crosses (B). The ore is put on the masonry crosses (B) together, the largest pieces are laid in the corners of the furnace from draught-holes, while all the empty space over the crosses is filled up with ore of a smaller size.

When the furnace is completely charged, all charging holes and openings are closed up with bricks and loam, only the apertures to the fire-place being left open. After this a very strong fire is kept in the fire-place, from 12 to 18 hours, until the workmen, from the heat, through the sight-holes, and by the colour of the smoke from the chimney, know that they have to leave off heating. The furnace is now left to cool slowly, after which the demercurised ore (stupp) is discharged through the charging holes, and the furnace again charged with fresh ore. The condensing chambers (C) are left closed, and only the basins forming the bottom of the chambers are examined for the quantity of mercury. The charging, heating, cooling, and again discharging of the furnace takes about a week's time, and only after several charges is the campaign finished. The furnace with the condensing chambers is left to cool completely; the refuse is taken from the furnace, and the chambers cleanly swept; the metallic mercury collected in the basins (G) is drawn off, and the stupp taken out and worked over again. The cooling of the condenser is very imperfect in these furnaces, being done only by the air, the winter is, therefore, the best season for working them.

II.—The Horizontal Flame Furnace. (Fig. 2a, 2b, 2c.)

There are five double furnaces of this kind put up side by side. These furnaces are for the distillation of middle and fine size (Graupen and Gries) poor ores, containing about 1 to 1½ per cent. of mercury. The ore is brought from the storehouse in wagons (R) of 16 cwt. capacity, on rails, to the top of the furnace. One charge consists of three wagons, equal to 2½ tons of ore. The ore is charged on the bed (B) of the furnace by degrees through the funnel (F) in the arched roof, which charging hole (F) is closed and re-opened by a sliding door (D), in connection with a compound lever apparatus (L). From the whole charge of 2½ tons, 16 cwt. only are put on the hearth at a time, and are spread equally over the bed with a rake, which is brought in the furnace through the working aperture (W). After the working aperture (W) is closed and plastered up with loam, the heating of the furnace is commenced. On the fire-place (A) wood is put through the openings (E) on the side of the furnace. When the surface of the ore is red-hot, the door (W) is opened, and the ore turned with shovels, so as to get the heated ore on the bottom and the dark ore on the top of the bed (B). This operation must be performed very quickly—1, not to lose much heat; and 2, that the workmen may not be exposed to the noxious vapours. It generally takes about five minutes. The door (W) is again closed and plastered, and heat applied until the whole of the ore is red-hot. The fire is then lessened, the door (W) re-opened, and the ore, being one-third of the whole charge of 2½ tons, drawn from the hearth (B) to the slit (S), where the last particles of the mercury evaporate. The second portion of the charge is brought through the charging hole (F)

